

# PRESERVING LEGACIES DESIGNING LANDMARKS

### JUNE 4-L

Hilton Pittsburgh & Towers

Pittsburgha Pennsylvania

U-Z-A-

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### IBC Executive Committee

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**Bayer Corporation** 

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The opinions expressed in this program are not necessarily those of the International Bridge Conference Executive Committee or the Engineers' Society of Western Pennsylvania. Speakers and program content are subject to change.

### Chairman's Welcome



On behalf of the Engineers' Society of Western Pennsylvania (ESWP), I have the distinct honor and pleasure to welcome you to the 18th annual International Bridge Conference and Exhibition, the preeminent annual bridge conference dedicated to

the practicing professional.

This years' Conference theme, "Preserving Legacies, Designing Landmarks," aptly reflects the turn of the century and our profession as we look back at preservation of some engineering marvels of the Twentieth Century and focus on mega projects for the Twenty-first Century. We are proud to offer a full slate of Technical Sesions, Seminars and Special Interest Sessions which will afford you the opportunity to learn more about the latest technology in the bridge industry as well as share your experiences with a network of old and new friends and colleagues.

The Conference begins with an outstanding Keynote Session highlighting key government and industry leaders. New York, this year's Featured State, will present a technical session Monday afternoon on their current programs, plans and projects. The IBC EXPO is one of the main attractions of the Conference with more than 100 companies participating. You can get up-close and personal with industry leaders who will be showcasing the latest bridge products, services and technologies.

James Cooper Federal Highway Administration

### IBC Historical Perspective

### JOHN A. ROEBLING MEDAL WINNERS

Award for lifetime achievement in bridge engineering

James E. Roberts, California Department of Transportation 2001

2000 Eugene C. Figg, Jr., P.E., Figg Engneering Group

Abba G. Lichtenstein, P.E., Dr. Eng. 1999

1998 Dr. Man-Chung Tang, P.E., T.Y. Lin International

Dr. Christian Menn, Swiss Federal Institute of Technology 1997

1996 Frank D. Sears, Modjeski and Masters, Inc.

1995 Dr. John W. Fisher, Lehigh University

Dr. Jean M. Muller, J. Muller International 1994

Arthur L. Elliott, Consultant/Retired from California DOT 1993

Frank L. Stahl, Amman & Whitney 1991 Herbert Rothman, Weidlinger Associates

1992

1990 T.Y. Lin, T.Y. Lin International

1989 Blair Birdsall, Retired/Consultant to New York DOT

Carl H. Gronquist, Steinman, Boynton, Gronquist & Bridsall 1988

#### GEORGE S. RICHARDSON MEDAL WINNERS

Award for a single, recent, outstanding achievement

Rede Ferroviaria Nacional EP, Portugal for the Tagus River Suspension Bridge Rail Addition Project

2000 Ray McCabe, HNTB Corporation for the Storrow Drive Bridge

Gerard Sauvageot, J. Muller International for the Confederation 1999

Bridge, Northumberland Strait, Canada

1998 Honshu Shikoku Bridge Authority for the Akashi-Kaikyo Bridge

Virginia DOT, Parsons Brinckerhoff and Tidewater Construction Corp. 1997 for the George P. Coleman Bridge, Yorktown, Virginia

1996 John M. Kulicki, Modjeski and Masters, Inc. for Development & Approval, LRFD Design Specifications

Michel P. Virloguex, Designer, Bertrand Deroubaix, Project Manager 1995

for the Normandy Bridge Figg Engineering and Eastern Federal Lands Highway Div., FHWA for 1994

the Natchez Trace Parkway Bridge, Tennessee 1993 Colorado DOT for the Hanging Lake Viaduct, Glenwood Canyon, Colorado

Washington State DOT for the Lake Washington Floating Bridge 1992

James W. Neal, Jr., John F. Beasley Engineering, Inc. for the Roosevelt 1991 Lake Bridge

1990 Denny A. McLeod, Rigging International for the Oakland Bay Bridge,

1990 L. Ray Davis, Hardaway Company for the Ben Sawyer Bridge, South Carolina

Tsutumu Yamane, Honshu-Shikoku Bridge Authority for the Honshu-1989 Shikoku Bridge Routes, specifically the Kojima-Sakaide Route

1988 Jean M. Muller and Eugene C. Figg, Jr., Figg and Muller Engineers, Inc. for the Sunshine Skyway Bridge Across Tampa Bay, Florida

### IBC Historical Perspective

### **GUSTAV LINDENTHAL MEDAL WINNERS**

Awarded for a single, recent outstanding achievement demonstrating harmony with the environment, aesthetic merit and successful community participation.

- 2001 Oresund Fixed Link Bridge Project, Henrik Christensen, for the Oresundskorsortiet, Denmark
- 2000 GGB Highway & Transportation District, Celia Kupersmith for the Golden Gate Bridge
- 1999 Hawaii Dept. of Transportation, Kazu Hayashida for Interstate H-3 Windward Viaduct

### Attendee Information

### MEETING INFORMATION

All IBC functions are located in the Hilton Pittsburgh and Towers. Please check individual listings in the program for specific locations and times for all technical sessions, seminars and social functions.

Any changes in the program schedule will be posted or announced.

As a courtesy to the Speakers and fellow attendees, the IBC requests that all cell phones and pagers be turned off or switched to silent mode in all Presentation Rooms

#### REGISTRATION

The IBC registration area is located in the Kings Garden area of the Hilton Pittsburgh and Towers. Registration hours are as follows:

Sunday, June 3	5:30pm - 8:00pm
Monday, June 4	8:00am - 6:00pm
Tuesday, June 5	8:00am - 5:00pm
Wednesday, June 6	7:00am - 1:30pm

### **REGISTRATION LISTS**

Registrations received prior to May 25 have been compiled in the **IBC PRE-REGISTRATION LIST**. This popular service provides attendees with additional networking opportunities.

An addendum to the registration list will be available Wednesday morning. This list reflects those attendees who registered after May 25 or on-site during the conference.

An electronic copy of the entire list is also available for \$25 on Wednesday morning.

### Attendee Information

### MESSAGE BOARD

As a service to conference registrants, a Message Board will be located in the Ballroom Foyer of the Hilton Pittsburgh and Towers. The board will be manned by registration staff from 8:00am - 5:00pm on June 4-6. Messages will be retained until the end of each day.

#### **IBC EXHIBITION**

One of the main attractions of the Conference is the IBC EXPO. As you stroll through over 100 exhibits, you will be able to explore the latest technologies, products and services the bridge industry has to offer.

The IBC EXPO is located in Ballroom 1, the Ballroom Foyer, Kings Garden and our newest area - Sterlings. You will be able to view the exhibits during the following hours:

### **BADGE IDENTIFICATION**

Please wear your IBC name badge at all times. Not only is the badge your passport to all conference activities, but it also lists several important local phone numbers on the back. ESWP has authorized monitors on staff to deny access to anyone not wearing the appropriate badge.

#### HOTEL INFORMATION

Hilton Pittsburgh and Towers Gateway Center Pittsburgh, PA 15222

Telephone: (412) 391-4600 Business Center fax: (412) 471-4485

### **IBC GIFT ITEMS**

Once again at this year's IBC, you will have the opportunity to purchase IBC T-shirts, Golf Shirts, Sweatshirts, and Golf Hats. These items are high quality and feature the popular IBC logo. The Gift Item Table is located at the Preprint desk where you can make your purchases throughout the Conference up until Wednesday at 2:00pm.

#### PRE-PRINTS

Pre-prints for all technical presentations are available at the Pre-Print Booth located in the Ballroom Foyer. Pre-prints can be purchased for just \$2.00 per copy. Also, you can find copies of previous years' IBC Proceedings (for \$55 per volume). The Pre-Print Booth will be open:

 Sunday:
 5:30pm to 8:00pm

 Monday:
 8:00am to 6:00pm

 Tuesday:
 8:00am to 5:00pm

 Wednesday:
 8:00am to 1:30pm

### Attendee Information

#### COFFEE STAND

Looking for some coffee to start your day or a shorter line during the afternoon breaks? Complimentary coffee and breakfast breads are available thoughout the Exhibit Hall hours in the Sterlings area on the First Floor.

#### PITTSBURGH RECREATIONAL HIGHLIGHTS

The Three Rivers Arts Festival is an annual Pittsburgh tradition marking the beginning of the summer season. The Festival, which attracts artists from around the country, is a showcase for every imaginable craft in the exhibit booths surrounding the Hilton Towers & Hotel, Gateway Center and Point State Park. In addition to the artists market, a wide variety of ethnic foods can be found at the food booths across the street from the main entrance to the Hilton. Live performances of music and dance are scheduled throughout the day and evening. A world of cultural activity is right outside you door.

The Duquesne Incline, utilizing two original 1877 cable cars, is a working museum. Visit the Upper Station's display of the Duquesne Incline's history and pictures of other cable and rail cars from around the world. A spectacular view of the "Golden Triangle" can be seen from the Duquesne Incline Observation Deck atop Mt. Washington. Hours of operation are: Monday - Saturday, 5:30am to 12:45am; Sunday, 7:00am to 12:45am.

Sunday Night IBC Trolley Shuttle to Pittsburgh's fabled "Strip District" Originally a bustling "strip" of land along the Allegheny River where merchants-would buy-and-sell-fresh-fruits-and-vegetables, it's-grown-into-one-of-the regions best areas for dining and nightlife. Everything from sandwiches to jazz to brew pubs are open and waiting for you on Sunday evening. Simply jump on our complimentary shuttle and enjoy some of Pittsburgh's nightlife. Shuttle operation hours are from 5:00pm to 10:00pm - Sunday only.

Please visit the Greater Pittsburgh Convention & Visitors Bureau information table located on the 2nd floor Mezzanine Level for more information regarding these attractions and many more.

PRESERVING LEGACIES

Exhibit Set-up

PRE-CONFERENCE

11am - 6pm 6:30 - 8pm

Registration / Preprint Open

5 - 10pm Complimentary Shuttle stops at Hilton Front Entrance

TECHNICAL SESSIONS

8am - 6pm 11am - 8pm

Registration / Preprint Open Exhibit Hall Open

#### Keynote Session JAMES COOPER

SESSION CHAIR:

Federal Hightway Administration, Washington, DC

8:30-11AM BALLROOM 2. MEZZANINE

Thomas O'Neill, President & CEO

Parsons Brinckerhoff Inc., New York, NY

Kenneth E. Stinson, Chairman and CEO Peter Kiewit Sons', Inc., Omaha, NE

Christopher M. Connor, Chairman & CEO

The Sherwin-Williams Company, Cleveland, OH

Joseph H. Boardman, Commissioner New York State Department of Transportation, Albany, NY

#### Awards Luncheon Bridge

11:15-12:45

BALLROOMS 3 & 4, MEZZANINE

George S. Richardson Award Tagus River Suspension Bridge Rail

Addition Project

Accepting: Luis do Canto Moiniz, Rede Ferroviaria Nacional EP, Portugal

John A. Roebling Award

James E. Roberts

Chief Deputy Director, Acting, California Department of Transportation

Gustav Lindenthal Award Oresund Fixed Link Bridge Project

Accepting: Henrik Christensen, Øresundskorsortiet, Denmark

AND DESIGNING LANDMARKS -

TECHNICAL SESSIONS

### Featured State Session SESSION CHAIR: PAUL WELLS, Chief Engineer, New

PAUL WELLS, Chief Engineer, New York State Dept. of Transportation, Albany, NY

1-5PM

### BALLROOM 2

1:00PM

### I-287 Cross Westchester Expressway Viaduct Replacements IBC-01-01 George Christian, PE, NYS DOT, Albany, NY

This paper gives an overview of the design and construction of the I-287 viaduct replacement project in Westchester County, NY. Maintaining 6 lanes of expressway traffic throughout construction and a re-

stricted work site were key challenges. Value engineering proposals for using precast deck panels and segmental concrete piers, combined with fast track designs and construction reviews, helped to reduce construction time by nearly one year, while improving

construction time by nearly one the quality of the final product.

### Tappan Zee Bridge/I-287 Environmental Process

IBC-01-02

John Brizzell, PE and Peter Melewski, PE, NYS Thruway Authority, Albany, NY

The myriad of alternatives being considered under an ongoing 3 year EIS process to address I-287 corridor congestion and the structural needs of the 3 mile long Tappan Zee Bridge are discussed. Alternatives range from major rehabilitation to replacement with a bridge that can accommodate commuter rail.

1:50PM

1:25PM

### Structural Integrity Evaluation of Hoxie Gorge Bridges David O. Clements, PE, NYS DOT, Syracuse, NY, Steven

W. Bennett, PE, Parsons Transportation Group, New York, NY

This paper gives an overview of the Structural Integrity Evaluation for twin steel arch structures carrying I-81 in Cortland County, NY. The SIE was performed because of weld cracking in the bridges. The study included: the review of original design and design code changes, steel detail seismic and overload vulnerability; in-depth inspection; geotechnical investigation; instrumentation

and finite element analysis for fatigue; 3-D modeling; dvnamic analysis for vibration, and development of

rehabilitation alternatives.

PRESERVING LEGACIES

### TECHNICAL SESSIONS

### 2:15PM

East River Bridges / Williamsburg Bridge Reconstruction Program IBC-01-04

Henry Perahia, PE, Jay A. Patel, PE, Rahul P. Shah, PE, Jagtar S. Khinda, PE, NYC DOT Bridges, New York, NY

The East River Bridges, which include the famous Brooklyn, Manhattan, Williamsburg, and Queensboro bridges in New York City, are undergoing the most ambitious rebuilding program since their original construction at a cost of \$2.5 billion. Many innovations in design, construction, and rehabilitation of these bridges are being implemented. The paper will discuss these innovations, accomplishments of the program so far and future plans.

### 2:40-3:10PM

Coffee Break

### 3:10PM

The Safety and Integrity of Overhead Sign Structures

IBC-01-05

Robert C. Holt, PE, NYS DOT, Albany, NY, Eric Thorkildsen, PE, Collins Engineering, PC, East Greenbush, NY, John Neidhart, PE, NYS DOT, Albany, NY

This paper presents an overview of the management plan

development and implementation to ensure the safety and integrity of the overhead sign structures which are owned and maintained by NYS DOT. It includes a brief history and background of sign structures in New York State, describes the basic elements of a management plan and how to implement it. Finally, the current status of implementation is presented with some of the findings and resulting actions taken during the inspection phase.

### 3:35PM

The Use of Visualization Tools on New York State Department of Transportation Bridge Projects IBC-01-06 David A. Thurnherr, PE and Charles L. Hixon III,

Bergmann Associates, Rochester, NY

The New York State Department of Transportation utilizes a variety of visualization tools on their bridge construction, rehabilitation and replacement projects. The use of appropriate visualization tools has been found to economically provide substantial benefits on these projects. The presentation will summarize the tools that are available and discuss how they were used effectively on

the \$64 million O'Rorke Bridge project and the \$8.5 million Ford Street Bridge Rehabilitation project.

### TECHNICAL SESSIONS

4:00PM

Featured State Continued

Field Testing and Analysis of Truss Hangers on the Newburgh-Beacon Bridge, I-84 *IBC-01-07* 

William J. Moreau, PE, NYS Bridge Authority, Poughkeepsie, NY, Bala Sivakumar, Lichtenstein Consulting Engineers, New York, NY

A case study was presented at the 1999 IBC surrounding very high stress levels in the truss hangers of the Newburgh-Beacon Bridge. This paper will present additional information learned from short tern and long term monitoring. The hangers have been instrumented and are the focus of a laborious and thorough inspection program. Reconstruction to improve the alignment will be a multi-million dollar task, and a better understanding of how this truss system behaves will help minimize capital reconstruction costs.

4:25PM

Tidal Scour – The Threat to New York's Coastal Bridges IBC-01-08

Steve Georgopoulos, NYS DOT, Albany, NY and John Hunt, Ayres Associates, Fort Collins, CO

In 1998, one pier of the Wantagh State Parkway Bridge over Goose Creek on Long Island subsided, resulting in the bridge's immediate closure and subsequent replacement. The event demonstrated the vulnerability of coastal structures to tidal scour. This paper reports on NYS DOT's efforts to identify the extent of tidal scour and to predict the resulting risk to bridges constructed in that environmental.

TECHNICAL SESSIONS

Special Interest Session

Structural Healthcare Bridge Repair, Protection & Monitoring Innovations DAVID WHITE, P.E., Sika Corporation

PRESENTED BY:

JIM CHILINSKI, Sika Corporation GRAEME JONES, C-Probe Technologies Ltd.

1-5PM

### BENEDUM ROOM, 1ST FLOOR

The presentation will highlight the latest innovations for repairing & protecting bridge decks, piers, beams, etc. Material technologies and case studies such as FRP Strengthening, Post Tensioning Grouts, Thin-Bonded Polymer Overlays, Penetrating Corrosion Inhibitors, and Rapid Strength Gain Concrete will be reviewed.

Methods and examples of state-of-the-art Remote Monitoring capabilities will include Corrosion Rates, Chloride Content, P/T Strand Stress/Strain, and Structural Impact.

ECHNICAL SESSIONS

### Proprietary Session ERIC KLINE

SESSION CHAIR:

KTA-Tator, Inc., Pittsburgh, PA

4-6PM

BALLROOMS 3 & 4

4:00PM

Non Corrosive Anchorage System for Prestressing CFRP Sheets IBC-01-09 Raafat El-Hacha and Gordon Wight, Royal Military

College of Canada, Kingston, Ontario, Canada

Carbon fibre reinforced polymer (CFRP) sheets applied to the lower face of a deficient concrete beam can contribute significantly to the strength of the beam

when loaded. An anchorage system was developed to directly prestress the CFRP sheet by tensioning the sheet and reacting against the strengthened beam.

4:25PM

4:40PM

Evaluative Testing of a Novel Weld-less IBC-01-10 Open Steel Grid Deck System Matthew Pierce, Christopher Earls, Ph.D., University of Pittsburgh, Pittsburgh, PA, Gerald E. Cibik, Stargrate

The performance of this novel, weld-less open steel grid deck design is evaluated within the contexts of fatigue and ultimate strength. Such evaluation is based on results obtained from a testing program carried out in the Structures Laboratory at the University of Pittsburgh. A complete description of the deck system, as

well as a thorough discussion of the testing methods and their results, are presented.

Systems, Inc.

RM2000 - World Class IBC-01-11 Bridge Design Software

Vince Sobash, ANATECH Corporation, San Diego, CA, Dorian Janjic, Heinz Pircher, TDV, Graz, Austria, Brian Hansen, ANATECH Corporation, San Diego, CA

This paper highlights features and benefits of RM2000 bridge analysis/design software by presenting project case studies from the first application of this tool. It combines the most advanced 3-D algorithms with extensive design code functions accessed within a comprehensive graphical user interface developed for bridge engineers by bridge engineers.

### TECHNICAL SESSIONS

### 5:00PM

Case Study: A Load Analysis and Rating System for the New River Gorge Bridge

Non-destructive Testing of

IBC-01-12

Ronald A. Love, PE, CW Beilfuss & Associates, Inc., Downers Grove, IL and Rita K. Oglesby, PE, HS Kwoh & Associates, Inc., St. Petersburg, FL

It has been the goal of the West Virginia Department of Transportation (WVDOT) to have the means to analyze the New River Gorge Bridge for purposes of periodic rating, and to support the issuance of permits for overweight vehicles. A new computer system being developed will provide this capability.

### 5:20PM

Large Diameter Bridge Cables IBC-01-13
Rodney Pryde, Rotesco Inc., Scarborough, Ontario,
Canada

While bridge cables with diameters up to 2-1/2" in
diameter can be nondestructively tested using the
current electromagnetic rope testing instruments,

current electromagnetic rope testing instruments, larger diameter bridge cables cannot practically tested because of the weight of the test head. Rotesco has developed a practical instrument that should be able to test bridge cables up to 12" and hopefully 24" in diameter.

### -6:00=8:00pm

### ATTENDEES COCKTAIL PARTY Hosted by the IBC Exhibitors

In addition to the food and beverage hosted by the Exhibitors', be sure to stop downstairs at Sterlings Room for the Chef's special dessert — Bananas Foster!

### $\mathsf{JMEZDAA}$

Registration / Preprint Open

8am - 5pm 7am - 5pm

Exhibit Hall Open

7am - 8am

Continental Breakfast in Exhibit Hall

#### Design Session, Part SESSION CHAIR: SCOTT CHRISTIE

Pennsylvania Dept. of Transportation,

Harrisburg, PA

8:30AM-NOON BALLROOM 2

8:30AM Past, Present and Future Developments

> in Spliced Concrete Girders IBC-01-14 Reid W. Castrodale, PhD, PE, Ralph Whitehead Associ-

ates, Inc. Charlotte, NC, Christopher D, White, Ralph Whitehead Associates, Inc. Tallahassee, FL

future developments, will also be discussed.

This paper will review several projects where splicing has been used to overcome design and construction limitations in order to increase the achievable span lengths of precast, prestressed concrete girders. Different applications, details and techniques for splicing precast, prestressed concrete girders, and possible

8:55AM

Prestressed / Precast Spliced Girder Design — The Innovative Solution IBC-01-15

David A. Tomley, PE, LEAP Software, Tampa, FL The race for longer bridge span lengths with low initial

costs continuously forces engineers to consider innovative design and construction alternatives. Traditionally, prestressed/precast concrete girders were not considered viable alternatives in the 150-300 feet span range. In response to these limitations, construction techniques including spliced-girders were developed.

9:20AM

Design of HPS 485W Hybrid Girders for the IL 47 Bridge IBC-01-16 John Ritchie, SE, PE, Hong Mei, PE, Teng & Associates,

Inc., Chicago, IL, and Ralph E. Anderson, SE, PE, IDOT, Springfield, IL

This paper will address the design of this long span plate girder bridge. The challenges included hybrid plate girder design with HPS 70W flanges and Grade 50 webs, bolted splices in high moment regions and managing large deflections during staged construction.

# TUESDAY TECHNICAL SESSIONS

9:45AM

**Design and Construction** of the Elizabeth Bridge

IBC-01-17

Matthew A. Bunner, PE and Robert L. Dodson, PE, HDR Engineering, Inc., Weirton, WV

Aspects of the analysis, design, detailing and construction of the eight foot diameter drilled shaft pier foundations and fully integral abutments for this 536 foot long steel plate-girder bridge will be presented. Results of cross-hole sonic log testing for the drilled shafts and a remedial repair will be discussed.

10:10-10:30AM

Coffee Break

tation, Lansing, MI

10:30AM

Foundation Design and Construction for Route 33 Bridge Over the Lehigh River IBC-01-18 John R. Meyers, PE, William K. Petersen, PE, URS Corporation, King of Prussia, PA

Construction of the new, 570 meter long steel truss bridge carrying Pennsylvania State Route 33 over the Lehigh River required a variety of foundation types as a result of the varying geologic conditions. This project demonstrates the wide variety of investigative, design

10:55AM

**Modular Bridge Expansion Joints: Fabrication, Construction and Maintenance** IBC-01-19 — An Owner's Perspective Steven J. Cook, P.E., Michigan Department of Transpor-

and construction techniques used at this structure.

This paper will discuss fabrication, construction, maintenance and performance of Modular Bridge Expansion Joints (MBEJs) for large movements on long span bridges. MBEJs will be discussed and reviewed in detail for the Grand Rapids S-Curve project, the Second Blue Water Bridge, the Zilwaukee Bridge, and the high level Rouge River Bridge.

11:20AM

Design and Construction IBC-01-20 of the Slate Covered Bridge Sean T. James, PE. Hovle, Tanner & Associates, Inc., Manchester, NH

The original Slate Covered Bridge served the citizens of Swanzey, NH for 131 years before being lost to arson in 1993. This paper addresses the procedures used to analyze key bridge components, material and design assumptions and the construction issues faced in designing and constructing this unique covered bridge project.

### LU EZ DAA

TECHNICAL SESSIONS

### Rehabilitation & Strengthening Session GERALD PITZER SESSION CHAIR:

GAI Consultants, Inc., Monroeville, PA

8:30AM-NOON BALLROOMS 3 & 4

### 8:30AM

Reconstruction of the Eads **Bridge Highway Deck** 

IBC-01-21

IBC-01-23

Michael J. Cronin, PE, SE, Sverdrup Civil, Inc., St. Louis, MO and Robert A. Bettigole, PE, Exodermic Bridge Deck, Inc., Lakeville, CT

St. Louis's Eads Bridge opened in 1874, with steam engines on its lower deck and horse drawn carriages on its upper deck. The challenge in restoring vehicular traffic more than 120 years later was to provide a historically sympathetic superstructure that could be constructed with minimal impact to the light rail system operating below.

### 8:55AM

**New Bridge Performance Measures** for Prioritizing Bridges

Bala Siyakumar and William Edberg, Lichtenstein Consulting Engineers, PC, Paramus, NJ

There is a need for new bridge performance measures that provide more specific information than the Sufficiency Rating. NCHRP Project 20-07 was initiated by AASHTO to develop new bridge performance measures. Four individual performance sub-indices and a weighted composite index is used to evaluate the databases of eight states bridges.

#### 9:20AM

Rehabilitation of the Smithton High-Level Bridge

of traffic

Robert W. Bondi, Michael Baker Jr., Inc., Coraopolis, PA and Brian J. Gilkey, Dick Corporation, Pittsburgh, PA

Built in 1956, the Smithton High-Level Steel Deck Truss Bridge's rehabilitation plans included deck and bearing replacement, widening, stringer and floorbeam strengthening, substructure replacement and modification, along with other repairs. This paper describes how the soon to be completed rehabilitation will be accomplished ahead of schedule while maintaining two lanes

PRESERVING LEGACIES

### 9:45AM

When Steel Cracks: A Case Study of Virginia's Interstate 77
Bridges over the New River IBC-01-24

James Fowler, Robert Prince, Hayes, Seay, Mattern & Mattern, Inc., Roanoke, VA, Chris Blevins, VDOT, Bristol, VA, John Fischer, Ph.D., PE, Lehigh University, Bethlehem, PA, and Peter Massarelli, Ph.D., VTRC,

This paper reports testing methods and recommendations for alleviating fatigue cracking in the structural steel for dual, 1,800-ft long bridges carrying Interstate 77 traffic over the New River in Virginia. The bridges, constructed in the 1970's, have succumbed to fatigue cracking in less than 30 years of service.

### 10:10-10:30AM

Coffee Break

Charlottesville, VA

### 10:30AM

Rehabilitation of the Monongahela
Connecting Railroad Bridge IBC-01-25
David A. Charters, Jr., Parsons Brinckerhoff Quade &
Douglas, Inc., Pittsburgh, PA

Railroad Bridge was constructed circa 1900 to carry steel mill trains across the Monongahela River. Using a combination of field inspection, non-destructive testing, detailed analysis, and rehabilitation design techniques, the aging railroad bridge was renovated to carry highway traffic between two burgeoning developments in Pittsburgh.

### 10:55AM

CTA Elevated Structures Over
Wacker Drive Viaduct IBC-01-26

John R. Hillman, PE, SE and Meng (Michael) Xin, Teng & Associates, Inc., Chicago, IL

The Wacker Drive Viaduct Reconstruction Project in Chicago, necessitates replacement of three Chicago Transit Authority (CTA) elevated train structures. This paper characterizes many of the unusual geometric and construction constraints encountered in designing these replacement structures, as well as addressing the aesthetic issues considered in developing the steel framing systems.

### TECHNICAL SESSIONS

Rehabilitation & Strengthening Session

11:20AM

Staged Deck and Transverse
Beam Replacement of an
Historic Concrete Arch Bridge IBC-01-27

Michael J. Seidel, PE, David A. Thurnherr, PE, Anthony Borrelli, PE, Bergmann Associates, Rochester, NY,

Thomas Mialki, PE, New York State Department of Transportation, (NYSDOT) Rochester, NY

The \$34 million Veteran's Memorial Bridge Project involved the staged rehabilitation of a 972' long historic concrete arch bridge carrying eight traffic lanes 190' above the Genesee River Gorge in Rochester, NY. Workincluded replacement of the deck and transverse beams as well as the rehabilitation of the spandrel framing.

### Steel Bridge Forum

PRESENTED BY: AMERICAN IRON AND STEEL INSTITUTE

8AM - NOON

### **DUQUESNE ROOM, 1ST FLOOR**

Opening Remarks and Welcome Charlie Gorman, P.E., Senior Structural Consultant, Bethlehem Steel Corp., Bethlehem, PA

### Cost Effective Design and Detailing of Steel Bridges

Elmer Weber, P.E., Manager of Engineering, PDM Bridge, Wausau, WI

### Cost Effective Design and Software for Steel Bridges

AASHTO's LRFD Specifications & AlSIsplice Software for Bolted Field Splices

Dr. Firas Ibrahim, P.E. Bridge Engineer, HDR Engineering, Pittsburgh, PA

### AASHTO's LRFD Specifications and AISIBeam Software for Short Span Bridges

Dr. Karl Barth, P.E., Assistant Professor, West Virginia University, Morgantown, WV

## UEZ DAY

TECHNICAL SESSIONS

### Special Interest Sessions

Coatings, Part L

SESSION CHAIR: ERIC S. KLINE, KTA-Tator, Pittsburgh, PA

8AM - NOON

BENEDUM ROOM, 1ST FLOOR

### SSPC Update

William L. Shoup, SSPC

The Economics of Bridge Painting Robert A. Kogler, Jr., FHWA

New York State Bridge Painting Program William Feliciano, NYS DOT

A588 Weathering Steel — The Other Corrosion Protection System William McEleney, National Steel Bridge Alliance

National Impact of South Coast Air Quality Management Initiatives, VOC and HAPS

Madelyn Harding, Sherwin Williams

NTPEP and NEPCOAT Update

Greta N. Smith, Kentucky Devision of Materials. L. Brian Castler, ConnDOT

Recent Installations and Emerging Technology in FRP Composites for Bridge Construction PRESENTED BY: MARKET DEVELOPMENT ALLIANCE OF THE FRP COMPOSITES INDUSTRY

BOARD ROOM, 1ST FLOOR

8AM - NOON

This session showcases how FRP composites are no longer the "new kid on the block" in bridge design and installation. Producers and owners will share their practical experiences of recent bridge installations (design, installation, connections) and consider the exciting future that FRP composites technology provides the bridge industry. Presentations will focus on unique applications, experience in installation techniques, and cost-effective rehabilitation solutions that demonstrate the many advantages of FRP composites.

## .NEZ DV.

### Seminar

Post-Tensioning Application to Bridge Design and Construction DR. BIJAN OLIVER AALAMI, Professor

RIVERS ROOM, MEZZANINE

PRESENTED BY:

**Emeritus San Francisco University.** ADAPT Corporation JEAN-PHILIPPE FUZIER. Freyssinet International, France DREW MICKLUS, Freyssint LLC, Chantilly, VA

### NOON - MA8

This educational and practical seminar provides a solid and comprehensive coverage of the application of posttensioning in bridge construction. It starts with a review of history of application of post-tensioning in bridge construction and bridge types where posttensioning has been used effectively. Next it presents

tensioned bridges, introducing the integrated technology of post-tensioning design from concept to implementation in design office. It covers the fundamentals of design of segmental bridge construction, spliced girders and modern computer application. The seminar is tailored for engineers engaged in or inter-

the underlying concepts of modern design of post-

ested in design of modern concrete bridges. Seminars at the International Bridge Conference are intensive, four (4) hour, single-topic focused sessions. Each seminar requires an additional fee of \$95 -

please see the Registration personell at the Registration desk. Seating for each Seminar is limited.

### Bridge Additional fee:

### Tour by Bus \$40 per person — see the registration desk personel for availability.

### 1 - 5PM

### MEETS AT HILTON FRONT ENTRANCE

For the past 7 years, this Tuesday Bus Tour has been a sell-out event at the IBC. Due to popular demand, we are pleased once again to offer the tour of unique Pittsburgh area bridges. The tour will be hosted by the Port Authority of Allegheny County. A trip to the top of scenic Mount Washington, which overlooks the "City of Bridges" will conclude this event.

PRESERVING LEGACIES

TECHNICAL SESSIONS

Design Session, Part P SESSION CHAIR: HERBERT MANDEL

GAI Consultants, Inc., Monroeville, PA

1-30-5PM

BALLROOM 2

1:30PM

**Design Considerations** for Tall Piers

IBC-01-28

Kenneth J. Wright, PE, HDR Engineering, Inc., Pittsburgh, PA, Sherif S. Morcos, Ph.D., PE, HDR Engineering, Inc., Los Angeles, CA, Edward H, Power, PE, HDR Engineering, Inc., Norfolk, VA

As bridge pier heights increase, column slenderness becomes a consideration for piercolumn and foundation designs, Improved general analysis programs and desktop computers have brought rigorous analyses within reach of most design engineers. This paper will discuss when it is prudent to assess second-order slenderness effects with a rigorous analysis.

1:55PM

NCHRP 12-50 Bridge Software — Validation IBC-01-29 **Guidelines and Examples** 

Mark Mlynarski, PE, Michael Baker Jr., Inc., Coraopolis, PA, Jay Puckett, PE, Mark Jablin, Bridge Tech Inc., Laramie, WY, Chad Clancy, PE, Modjeski & Masters, Mechanicsburg, PA

Bridge designers are, and will be using new software to design bridges based on new specifications. In theory, this software should be error-free --- vet the aim of perfect software remains elusive. The NCHRP 12-50 is a research project investigating current software validation procedures, and provides an improved method of verifying bridge design and analysis software.

2:20PM

Wacker Drive Viaduct Reconstruction

IBC-01-30

Patrick Cassity, PE, SE, Eddie He, PhD, PE, J Muller International, Chicago, IL, Frank Powers, PE, SE, Earth Tech, Chicago, IL

Wacker Drive is a 2-level, 6-lane distributive artery located in the heart of downtown Chicago with a combined average daily traffic of 200,000 vehicles and 60,000 pedestrians. The new two-way slab structure combines the durability advantages of high performance concrete and bi-axial post-tensioning with the objective of achieving a service life of 100 years.

2:45PM

Design Session, Part 2

Reliability-Based Design of Foundations

IBC-01-31

Anthony M. DiGioia, Jr., PE and F. Barry Newman, PE, GAI Consultants, Monroeville, PA

While reliability-based design (RBD) concepts are gaining acceptance and being implemented at an increasing rate in the United State, the RBD approaches to the design of foundations are growing at a slower pace than parallel approaches for that of structures. This paper outlines an RBD approach for the design of drilled shaft and direct embedded pole foundations for highway structures. The approach is based on concepts outlined in ASCE Manual 74.

3:10-3:45PM

Coffee Break

3:45PM

Design for Secondary Effects at Ultimate of Continuous, Prestressed Concrete Structures Using the LRFD Specifications

Ralph Whitehead Associates, Inc., Tallahassee, FL,

IBC-01-32 Christopher D. White, PE, Reid W. Castrodale, PE, PhD.

Randy E. Bradley II, DMJM+Harris, Tallahassee, FL Despite recognition that continuous structures redis-

tribute moments after cracking, there has never been a convenient method to account for this redistribution in the design of concrete bridges at ultimate. The factored elastic forces at ultimate can be excessively conservative, particularly when the substructure is integral with the superstructure. To remedy this the new AASHTO-LRFD Specifications use reduced Load Factors (1.0) for displacement — and temperatureinduced forces at ultimate.

## UEZDAY

Design Session, Part

4:10PM

WV Route 10 Bridge Over Buffalo Creek: West Virginia's First Bridge Utilizing **High-Performance Steel** IBC-01-33

M. Britt Simmons, Ph.D., PE, Joseph R.Tucker, PE, Infrastructure Design Group, Parkersburg, WV, Rov Teal. Roy Teal Inc., Averill Park, NY

WV Route 10 Bridge over Buffalo Creek is the first bridge in West Virginia to utilize high performance steel with a 70 ksi yield strength. This 820 foot, 4-span, curved bridge economically combines the best features of Grade 50W, quenched and tempered Grade HPS70W, and TMCP Grade HPS70W steels.

4:35PM

**Design and Construction of the** Smart Road over Wilson Creek IBC-01-34

Amy Kohls Karas, PE, SE, Figg Bridge Engineers, Inc., Tallahassee, FL

The Smart Road Bridge in southwestern Virginia is a cast-in-place concrete segmental box girder bridge with 472' spans and pier heights up to 137 feet. The superstructure was built in balanced cantilever using form travelers. Aesthetics, future maintenance, and future research testing were considered during the design of the bridge.

TECHNICAL SESSIONS

Innovative Design Session session session chair: VICTOR BERTOLINA

SAI Consulting Engineers, Pittsburgh, PA

1:30-5PM

BALLROOMS 3 & 4

1:30PM

Final Design of the
Woodrow Wilson Bridge IBC-01-35
Richard Cary-Brown, PE, Parsons Transportation Group,

Inc., Baltimore, MD, Greg Shafer, PE, Parsons Transportation Group Inc., Baltimore, MD, Serafim Arzoumanidis, PhD, PE, Parsons Transportion Group, Inc., New York, NY

The Woodrow Wilson Memorial Bridge is a 6,000-foot Potomac River crossing in the southern Washington D.C. Metropolitan area. The structure has 6 land and 12 water piers. The fixed approach spans consist of pre-cast segmental concrete V-shaped piers with curved legs support-

ing steel haunched box girders. A 260-foot long eight-leaf steel bascule bridge spans the navigational channel.

1:55PM

Scour Evaluation for the Replacement of the Woodrow Wilson Memorial Bridge *IBC-01-36* 

David P. Arzt, PE, Parsons Transportation Group, Inc., Baltimore, MD, Stanley R. Davis, PE, Maryland State Highway Administration, Baltimore, MD, J. Sterling

Jones, PE, Federal Highway Administration, McLean, VA

The Woodrow Wilson Memorial Bridge carries I-95 over the Potomac River in the Washington DC metropolitan area. The currently approved FHWA scour procedures could not adequately address the following: the complex pier shapes

adequately address the following: the complex pier snapes of the proposed bridge; the ship collision system; the flow patterns between the vastly different existing and proposed bridges; cohesive soil in the channel bed; tidal

influence; and long term stability of the river.

tion, Inc., Tallahassee, FL

2:20PM

Design & Construction of a National Parkway Road through Extreme Terrain Using Innovative Applications of Segmental Concrete *IBC-01-37* Hala Elgaaly, PE, Federal Highway Administration, Sterling, VA and Wade Bonzon, PE, Figg Bridge Inspec-

This paper addresses the challenges faced during the design and construction of two bridges on the Foothills Parkway, a national parkway road traversing environmentally sensitive and steep mountainous terrain. The original

method, different from the Contractor's cast-in-place balanced cantilever segmental construction method.

design used a precast progressive, top-down construction

24

TECHNICAL SESSIONS

2:45PM

Innovative Movable Bridges with Welded Orthotropic Steel Decks IBC-01-38 Alfred R. Mangus, CALTRANS, Sacramento, CA

Movable Bridges with Orthotropic steel decks are very rare. The advantages of these innovative bridges in operation will be summarized. Featured bridges are from Europe, Asia and the Walpole Island of Ontario; the Miller-Sweeney of California; Danziger of Louisiana; Sacramento River of California; and Valdez Dock of Alaska.

3:30-3:45PM

3:45PM

Coffee Break

Public Involvement Creates Revolutionary Bridge Design for Toledo, Ohio IBC-01-39 Eugene C. Figg, Jr., PE, Figg Engineering Group, Tallahassee. FL

The design charette process for this \$150 million bridge created a single pylon, single plane of stays in the center of the bridge, rectangular-shaped piers, precast segmental box girder superstructure and substructure, (piers), glass with backlit 190' of pylon top, and stainless steel sheathing on the stays.

4:10PM

Rapid Bridge Deck Construction /
Replacement Methods —
A Precast Deck Solution IBC-01-40
John Dietrick, Y. Eddie He, Ken Price, J Muller International, Chicago, IL

The method presented here utilizes precast full depth deck slabs with post-tensioning that act compositely with bridge girders. Innovative construction methods, such as erection methods, match-casting, and longitudinal jacking, are developed.

4:35PM

Design of Curved Steel Bridges for the Pittsburgh Light Rail IBC-01-41 Stephen A. Matty, PE, Matthew J. Horvath, URS Corporation, Hunt Valley, MD, James D. Dwyer, Port Authority of Allegheny County, Pittsburgh, PA

The design of three curved steel bridges with direct fixation track presented unique challenges in bridge design. The nonlinear interaction of the rail fasteners, for the continuous welded rail, with the bridge structure, along with the stiffness requirement for the continuous spans played a key role in the design.

TECHNICAL SESSIONS

### Special Interest Sessions

Galvanize It!

PRESENTED BY: AMERICAN GALVANIZERS ASSOCIATION
PRESENTERS: KIMBERLIE DUNHAM, AGA, Marketing Manager
DAVID SHEEHAN, Korns Galvanizing

KEVIN IRVING, AAA Galvanizing

1 - 5PM

### FORBES ROOM, 1ST FLOOR

Galvanize It! Is an educational seminar designed to address the applications of and specifications fo hot-dip galvanizing. This two hour seminar focuses on three essential topics: corrosion and the galvanizing process, design of products to be hot-dip galvanized, and applications of hot-dip galvanizing. Significant question and answer time is provided so that specific industry and regional concerns can be addresed. Local galvanizers and other industry professionals will be present to answer questions and resond to concerns. A complimentary reception will follow the seminar.

## Using SAM, Your Free LRFD Software PRESENTED BY: BESTECH SYSTEMS LIMITED

1 - 5PM

### CHARTIERS ROOM, MEZZANINE

During the conference, you will have had the opportunity to collect a free copy of SAM, the software for bridge design to LRFD. In this Special Interest Session (split into two identical sessions for your convenience) we will be showing you what SAM is and does, and how you use it. We will cover:

- what is on the disk,
  - what we mean by "free",
- designing a steel/concrete composite girder, or
- designing a precast pretensioned girder,
- general section properties (including torsion stiffness),
- general section design (including interaction curves).
- linebeam analysis.
- grillage analysis,
- integration considerations.
- Please contact www.irfdsoftware.com for more details.

TECHNICAL SESSIONS

### Special Interest Session

Automated Design of Spliced Prestressed/Precast Bridge Girders and Cast-in-Place Concrete Slabs

1 - 5PM

### BOARD ROOM, 1ST FLOOR

For the first time in a public forum, attendees will be exposed to the unique analysis and design concepts specific to post-tensioned splice girder bridges. The session will provide a detailed practical look at this innovative concept, exploring the major aspects of this type of design and construction. Some of the topics discussed:

- Overview of spliced girder construction/design methodology.
- · History/background,
- Current use and bridges that have been built using this method.
- Benefits of spliced-girder design and construction:
  - Increased span lengths,
  - Reduced vertical clearances,
  - Increased girder spacing,
  - Increase public saftey by eliminating shoulder piers,
  - Reduced construction time,
- FEM modeling and time dependent analysis (CEB-FIP, ACI-209, LRFD),
- Lateral stability, critical stresses and factors of safety during lifting and transportation of precast I-girders using lateral beam buckling methodology.

The session will include a comparision of existing automated design and analysis tools. In addition, LEAP Software will showcase a new software product, the first dedicated progrm for the analysis and design of spliced bridge girders, in both AASHTO Standard and LRFD Specifications.

TECHNICAL SESSIONS

### Special Interest Session

Coatings - Part 2
MODERATED BY: WILLIAM SHOUP, SSPC

1 - 5PM

#### BENEDUM ROOM

Pioneering Use of Plural Component Spray Applied Coatings on 7 Million Sq. Ft. of the San Mateo Bridge Concrete Substructure

Stuart B. Smith, Hehr International Polymers

Advances in Technology: Fluoropolymers in Bridge Painting and Topcoating

Kendall D. Smith, Tnemec

Update on Rapid Deployment Coatings
Anthony Lambroso, Sherwin Williams

The Role of Painted Steel Bridges in the Future
James Cooper, FHWA

### Seminar

Technology in Bridge Fabrication/Bridging the Change

PRESENTED BY:

ROBERT A. KASE, VP Eng., QC Field Operations & Technology GEORGE CROSLAND, Engineering Technical

Manager
DON W. LEE, Engineering Expeditor

SCOTT W. KOPP, Welding Technician GREGORY S. PIKE, Welding Engineering

Manager

RUSS PANICO, Director of Quality

1 - 5PM

### RIVERS ROOM

Participating presenters from High Steel Structures (Lancaster, PA) represent over 100 years experience in bridge fabrication.

Topics presented will reduce cost, improve quality and reduce cycle time through use of the following: standard contract and shop drawings, electronic drawing & information distribution, high performance steels,

improved fabrication processes, more effective inspection techniques, innovative design concepts and elimination of shop assembly requirements.

7am - 1:30pm 7am - 1:30pm

Registration / Preprint Open Exhibit Hall Open

#### Construction Session SESSION CHAIR: CHARLES SCHUBERT

Michael Baker, Jr., Inc., Coraopolis, PA

8AM - 12:30PM BALLROOM 2

8:00AM

Design-Build Bridge Solutions:

I-15 Interstate Freeway

Reconstruction

ity, compressible soils, and aesthetics.

Robert J. Shulock, PE, Paul Bott, PE, Sverdrup Civil, Bellevue, WA

The I-15 design-build project in Salt Lake City involved the design of 144 bridges. Innovations enabled success with quick, accurate preparation of designs and economical use of materials. Efficient pre-stressed girders were developed and segmental highway girders were used for 68m long spans. Challenges included seismic-

IBC-01-42

8:25AM

Challenges of the Newark Airport Monorail Extension IBC-01-43

Michael F. Hebor, PE, Kenneth J. Wright, PE, HDR Engineering, Inc., Pittsburgh, PA

This presentation takes a practical and informative journey through the design, fabrication, and construction of the curved steel box girders for the Newark Airport Monorail Extension. The unique fabrication and construction techniques required to meet the significant design constraints will be highlighted as valuable "lesson-learned" for steel fabrication.

8:50AM

Innovation in the Construction IBC-01-44 of Long Span Bridges

Richard Hornby, Cleveland Bridge, UK Ltd, Darlington, UK The construction of long span bridges presents many engineering and commercial challenges to contractors. Cleveland Bridge has to anticipate these challenges at

the time of tender, master them during construction.

and offer the most competitive price. The most successful way of offering this difficult combination is through innovation in construction.

AND DESIGNING LANDMARKS ...

### Construction Session

9:15AM The Hathaway Bridge

build process.

IBC-01-45

IBC-01-46

Christopher J. Mills, Alexander Collins, HNTB Corporation, Orlando, FL

design-build project that is designed and constructed by the team of Granite Construction Company/HNTB. The structure consists of twin, 80-ft wide, segmental concrete box girders with seven spans of 330 ft and shorter approach spans. This presentation will address the bridge design, construction to date, and the design-

The new Hathaway Bridge, in Panama City, Florida, is a

9:40AM

The King Avenue Bridge -A Precast Post-tensioned Concrete Arch Structure

Christian J. Brown, PE, David M. Rogowski, PE, HNTB Corporation, Kansas City, MO, Mark Sherman, PE, Franklin County Engineers Office, Columbus, OH

The new King Avenue Bridge over the Olentangy River in Columbus, Ohio was designed to replace an existing historic earth fille, cast-in place concrete arch bridge. The replacement structure is a unique, five span structure consisting of a continuous series of precast, posttensioned concrete arches. The new King Avenue Bridge has received design awards from the Precast Concrete

American Consulting Engineers Council. Coffee Break

10:10-10:30AM 10:30AM

JFK Light Rail System -Construction Innovations used

to Build the Longest Precast Concrete IBC-01-47 Segmental Bridge in America D. Brice Urguhart, PE, Figg Bridge Inspection, Inc., Tallahassee, FL

Institute, the Portland Cement Association and the

The JFK Airport Light Rail Project is 9 miles of elevated precast segmental superstructure. Due to the construc-

tion congestion and relatively high labor cost, the designer works closely with the contractor to create an erection system that is flexible and cost efficient to erect the 461 spans on time and on budget.

### WEDNESDAY

### Construction Session

Nighttime Bridge Deck Replacement with Precast Concrete Panels

at Route 7 Over Route 50,

10:55AM

11:45AM

Fairfax County, Virginia Khossrow Babaei, PE, SE, Amir Fouladgar, PE, Wilbur

Smith Associates, Falls Church, VA, Ronaldo T.

Nicholson, PE, VDOT, Chantilly, VA This paper presents the design and construction as-

IBC-01-48

pects of nighttime redecking of two bridges of Route 50 interchange at Route 7 in Fairfax County, Virginia, The

nighttime precast deck replacement design was completed in 1998. The construction of the bridges began

in September of 1999 and was successfully completed

in less than two months. Construction time was limited to 8 hours per day, from 9:00 pm to 5:00 am. During the construction hours, the bridges were partially open to

traffic. All of the traffic lanes were open during peak

11:20AM Value Engineering and Construction of the Putnam Street Bridge

travel times from 5:00 am to 9:00 pm.

Replacement IBC-01-49 Thomas W. Stelmack, PE, SE, Finley McNary Engineers, Inc., Broomfield, CO

The Putnam Street replacement bridge carries traffic across the Muskingum River in Marietta, Ohio. The concrete structure is 21.29 m (69'-10") wide with spans of 55.50, 98.0 and 55.50m (182'1", 321-6", and 182'-1"). This paper discusses the value engineering

design modifications and the resulting cast-in-place segmental construction details.

Construction of the IBC-01-50 **Evans Crary Sr Bridge** 

Philip M. Hartsfield, PE. Finley McNary Engineers, Inc., Tallahassee, FL

The Evans Crary Bridge, Stuart, Florida sets a record for the longest spans erected by the "span-by-span" method. The bridge consists of twin precast segmental structures, 909-meters long and comprised of 55-meter typical spans. Finley McNary developed the alternative to meet the project challenges with an "engineered construction" approach.

Long Span Bridges Session

ARTHUR HEDGREN

HDR Engineering, Inc., Pittsburgh, PA

8AM - 12:30PM

BALLROOMS 3 & 4

### 8:00AM

Collapse of the Koror Bridge IBC-01-51 Man-Chung Tang, TY Lin International, San Francisco, CA The 241m span Koror-Babelthuap Bridge was the world's longest span prestressed concrete bridge when it was completed in 1978. The bridge showed excessive creep deformation at the mid span but no structural distress. Eighteen years later, two months after the rehabilitation to correct excessive deformation, the bridge collapsed into the water under almost no traffic. This is an attempt to find the failure mechanism of the bridge.

### 8:25AM

**Charles River Mainline** Cable-Stayed Bridge

IBC-01-52

Raymond McCabe and Ted Zoli, HNTB Corporation. Fairfield, NJ, Sena Kumarasena, HNTB Corporation. Boston, MA

The new mainline bridge carrying 1-93 is a five span signature cable stayed structure with a main span of 745 ft. The geometry and structural configuration makes this bridge asymmetric in both longitudinal and transverse directions. The complexity of the site posed special challenges that required one-of-a-kind and innovative design solutions on several facets of this complex project. This paper will discuss the key aspects of the design and progress of construction of this signature bridge.

### 8:50AM

Carquinez Bridge Seismic Retrofit **Bearing Construction** IBC-01-53

John Hinman, PE, SE, CH2M HILL, Boise, ID, Stephen Thoman, SE, PE, CH2M HILL, Sacramento, CA, Vong Toan, PE, CALTRANS DOT, Sacramento, CA

Summary of the design concept, fabrication provisions, and installation processes for 21-inch-deep by 60-inch by 52-inch elastomeric bearings under the 3,350-ft Carquinez Bridge near Solano, CA. Safeguards used to protect the bridge and traveling public during the work are described, and the performance of the bearings is summarized.

### 9:15AM

Seismic Design of the New Carquinez Bridge

IBC-01-54

Ravi Mathur, Gregory I. Orsolini, Parsons Transportation Group, San Francisco, CA, Mark A. Ketchum, OPAC Consulting Engineers, San Francisco, CA, C. V. Chang, Geomatrix Consultants, Inc., Oakland, CA

The new Carquinex Strait suspension bridge was designed to meet stringent seismic performance standards. Meeting these standards in the San Francisco Bay seismic environment required innovative design and analysis. The approach to achieving seismic performance is discussed, focusing on global issues, design of the 125-m tall concrete towers, and the 90-m deep drilled shaft foundations.

### 9:40AM

Main Suspension Cable Design for the Self-Anchored Suspension Span of the East San Francisco-IBC-01-55 Oakland Bay Bridge Rafael Manzanarez, TY Lin International, San Francisco, CA

10:10-10:30AM

Coffee Break

### 10:30AM

#### Lions Gate Suspension Bridge -Fabrication of Replacement **Deck Sections** IBC-01-56

Manfred Frank, Canron Construction Corp. West, New Westminster, BC, Canada, Darryl Matson, Buckland & Taylor Ltd., North Vancouver, BC, Canada

The Lions Gate Suspension Bridge, originally constructed in 1938, is a landmark structure located in Vancouver, BC, Canada, The entire suspended structure is now being replaced with a new orthotropic steel deck, almost 50% wider than the original one. This paper describes the fabrication process, geometry control, and quality control of the full-width, 20m long, deck sections.

10:55AM

Long Span Bridges Session

Innovative Tuned Mass Damping System for Mitigation of

IBC-01-57 Stay Cable Vibrations

Niket M. Telang, PE and Armin M. Mehbrabi, PhD, PE, Construction Technology Laboratories, Inc., Skokie, IL

In February 1998, light rain and wind caused the normally immobile stay cables of the Cochrane Bridge to vibrate with amplitudes of over 4 feet. This paper describes the fast-tracked applied research in the quest for developing practical and cost-effective vibration mitigation solutions using tuned mass and impact mechanisms in alleviating the potentially distressing cable vibrations.

11:20AM

New Benicia-Martinez Bridge IBC-01-58 **Across Carquinez Strait** Sajid Abbas, TY Lin International, San Francisco, CA

A lightweight concrete segmental bridge was selected as the most economical alternative to replace the existing Benicia-Martinez Bridge and its currently limited capacity. The contract for construction will be awarded spring 2001. This paper discusses the innovative engineering approach taken in accommodating the safety of the structure in the high seismic area with deep foundations.

11:45PM

Second Yangtze River Bridge in Nanjing, China

IBC-01-59

Man-Chung Tang and Dennis Jang, TY Lin International, San Francisco, CA, YM Dai and SQ Lee, Nanjing Second Yangtze Bridge Commanding Office, Nanjing, China

The 628m (2,060 ft) span steel cable-stayed bridge over the Yangtze River carries 6 lanes of traffic. Epoxy asphalt was used for the pavement after extensive testing found it to be the most suitable material. Cables are parallel, galvanized wires with extruded colored PE cover.

Seminar

Challenges in Implementing LRFD for Foundation Design

PRESENTED BY:

JAMES L. WITHIAM. D'Appolonia Engineers, Monroeville, PA

8AM - NOON

### RIVERS ROOM. MEZZANINE

Since its initial introduction in 1994, 13 states have fully implemented the AASHTO LRFD Bridge Design Specifications, 10 states have set an implementation date and 19 are still reviewing the Specifications. Implementation for foundation and wall design, however, has not been as well received.

Intended for designers who are familiar with the LRFD Specifications, this Seminar will include presentation of the LRFD methodology for design of spread footing. driven pile and drilled shaft foundations: discussion of problems encountered; solutions to implementing the LRFD Specifications for foundation design; and example problems.

A Principal at D'Appolonia since 1988, James L. Withiam is Principal Investigator (PI) for FHWA project to develop curriculum, materials and provide instruction for 2-day NHI training course titled LRFD for Highway Bridge Substructures using the AASHTO LRFD Bridge Design Specifications. He is also Editor of the ASCE Journal of Geotechnical and Geoenvironmental Engineering and Editor-in-Chief for Geo-Institute Magazine, GeoStrata.

Seminars at the International Bridge Conference are intensive, four (4) hour, single-topic focused sessions. Each seminar requires an additional fee of \$95 please see the Registration personell at the Registration desk. Seating for each Seminar is limited.

12:30 - 1:30PM

Attendee's Buffet Luncheon in Exhibit Hall

# WEDNESDAY TECHNICAL SESSIONS

Seismic Session FRED FISCHER

SESSION CHAIR:

City of Pittsburgh, Pittsburgh, PA

1:30 - 3:45PM

1:30PM

BALLROOM 2

**Bridge Lessons Learned from 1999** Turkish & Taiwan Earthquakes IBC-01-60

W. Phillip Yen, Hamid Ghasemi and James D. Cooper. Federal Highway Administration, McLean, VA

This paper presents the preliminary findings and lessons learned from co-investigations of three large destructive earthquakes in Turkey and Taiwan in 1999.

1:55PM

Design Philosophy and Earthquake Behavior of the 2300 Meter

Long Bolu Viaduct IBC-01-61 Cetin Yilmaz, Middle East Technical University, Ankara,

Turkey Dual span 2300 meter long viaduct is one of the most important engineering structure along the Anatolian Motorway in Turkey because of its total length, pier heights (up to 50m) and seismicity of the region. This bridge underwent extensive damage during the November 12, 1999 Duezce Earthquake. In this paper, the

background in selecting the type of the bridge, design criteria utilized and seismic considerations will be outlines. The performance of the bridge and energy dissipating devices will be evaluated.

2-20PM

**Comparison of Seismic Isolation Bearing** Performance Based on Results from the HITEC Testing Program IBC-01-62

Mary Jacak, Seismic Accessories, Alameda, CA Full-scale isolation bearings were tested at dynamic speeds as part of the "HITEC" testing program. The results provide the bridge community with information on the dynamic performance of seismic isolation de-

vices. This paper presents an analysis of selected characteristics based on the results published in the HITEC reports.

# WEDNESDAY TECHNICAL SESSIONS

2:45PM

A Comparative Study on US-Japan Seismic Isolation Design of Highway Bridges *IBC-01-63* 

Hidesada Kanaji, Hanshin Expressway Public Corp., Osaka, Japan, Hamid Ghasmei, Phillip Yen, FHWA, McLean, VA, Sunwoo Park, Professional Services Industries, Inc., McLean, VA

The current seismic isolation design practices between US and Japan are critically reviewed and compared with an objective of enhancing the state of practice in both countries through learning from each other's experience. Design specifications of AASHTO and JRA are compared with respect to their design philosophies and methodologies.

3:10PM

Seismic Isolation of the I-40
Mississippi River Bridge IBC-01-64

Ging-Song Chang, PhD, SE, CH2M HILL, Sacramento, CA, Wen David Liu, PhD, PE, Parsons Brinckerhoff Quade & Douglas, Inc., Sacramento, CA, Roy Imbsen, Imbsen & Associates, Inc., Sacramento, CA, Ed Wasserman, PE, Tennessee State Department of Transportation, Nashville, TN

The I-40 Bridge is a lifeline structure crossing the Mississippi River near Memphis, Tennessee. To seismically retrofit this bridge and reduce construction costs, the isolation method was used. This paper discusses the isolator bearing selection process and the effect of foundation rocking for the bridge's steel box girder spans.

# WEDNESDAY TECHNICAL SESSIONS

## Innovative Materials Session

SESSION CHAIR:

LISLE WILLIAMS DMJM+Harris, Inc.,

1:30 - 3:45PM

BALLROOMS 3 & 4

1-30PM

Forensic Investigation of the Hoan Bridge Fracture Failure IBC-01-69 William Wright, FHWA, McLean, VA, John W. Fisher, Lehigh University, Bethlehem, PA, Bala Sivakumar,

Lichtenstein Engineers, New York, NY

Introducing the First Recycled

On December 13, 2000, the northbound approach span of the Hoan Bridge failed by brittle fracture, causing closure of 1-794 in Milwaukee, Wisconsin. The failure occured in the 218 ft, approach span on the south end of the main tied arch over the Milwaukee River. A thorough, in-depth forensic investigation was undertaken to determine all of the factors that might have contributed to this failure. This paper will present results from the initial forensic report on the failure.

1:55PM

Plastic Bridge in the World IBC-01-65 Malcolm G. McLaren, PE, George Assis, PhD, PE, John Pensiero, PE, M. G. McLaren, PC Consulting Engineers. West Nyack, NY, Peter M. Melewski, PE, New York State Thruway Authority, Albany, NY, Keith F. Lashway, PE, New York State Empire State Development, Prabhat Krishnaswamy, PhD, Engineering Mechanics Corp. of

Columbus, Columbus, OH Designed for an H-15 truck loading, the first fiber reinforced recycled plastic bridge was completed on October 28, 2000. Introduction to the recycled plastic lumber material will be presented, as well as the results of an extensive testing program which consist of monitoring the bridge structure's behavior for deflection and creep, flexural and tensile testing of the FRPL

members, and tensile testing of bolted connections.

# WEDNESDAY

#### 2:20PM

Design Details for FRP **Reinforced Bridge Decks** 

IBC-01-66

Joseph Robert Yost and Shawn P. Gross, Villanova University, Villanova, PA

State Department of Transportation standard detail sheets are typically used in design of steel reinforced highway bridge decks. In this paper substitute details for bridge decks reinforced with FRP are proposed. These details are derived from a design criterion that interprets adequate safety with respect to energy consumption and reserve.

#### 2:45PM

Implementation of FRP Girders in Short Span Bridges IBC-01-67

Michael Hayes, John J. Lesko, Chris Waldron, Thomas Cousins, Virginia Tech, Blacksburg, VA, Dan Witcher, Glenn Barefoot, Strongwell Corporation, Bristol, VA, Jose Gomez, Virginia Transportation Research Council, VDOT, Charlottesville, VA

A 36" deep double web fiber reinforced polymer (FRP) girder will be installed in a 40' span secondary road bridge in Marion Virginia, Summer of 2001. Employing the principles of girder distribution factor the 28' wide bridge will require 8 girders for an HS20 loading. The design has been confirmed via a finite difference model and will be adjusted for curb stiffening.

## 3:10AM

Rehabilitation of a Steel Bridge Member Using Carbon Fiber IBC-01-68 Reinforced Polymer Strips

Hiroyuki Suzuki, Meisei University, Tokyo, Japan

In this paper, tensile tests of notched or cracked steel plates strengthened by the Carbon Fiber Reinforced Polymer strips and steel butted joints spliced by the CFRP strips are examined to obtain a fundamental data to apply the CFRP strips to steel members.

ACI / PENNSYLVANIA CONCRETE PROMOTION COUNCIL

BOOTH 95

Contact: lim Turici Tele: 412-771-5513

Fax: 412-777-6054

American Concrete Institute: highlights include membership; publications; concrete testing; finishing classes; and certification.

Concrete Pomotion Council of Pittsburgh: highlights include current flowable fill: rapid repairs: and underwater placement technologies.

#### ACROW CORPORATION

**BOOTH 82** 

Contact: Ken Scott Tele: 905-857-2669 Fax: 905-857-1334

Email: ken.acrow@sympatico.ca

Acrow is an industry leader in the design and manufacture of prefabricated modular steel bridges for emergency, temporary detour, and permanent applications.

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Fax: 330-534-9249 Manufacturers of Abrasive Sandblasting and Recycling Equipment, Mobile Dust

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Contact: Fric Le Bis Tele: 703-749-9276

Fax: 703-821-1815

Email: elebis@advitam-group.com

Advitam propose to structure owners, managers, or consultants a series of advanced tools and software for management, visual inspection, diagnosis, and monitoring of bridges and structures.

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Fax: 203-367-9251 Email: info@alimakamericas.com

Alimak provides industrial elevators, construction hoists and most climbing work platforms for use in construction and for permanent access, inclined or vertically, and on all types of bridges.

#### AMERICAN BRIDGE MANUFACTURING

BOOTH 48

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Fax: 412-562-4478

Email: diurkovic@americanbridge.net

American Bridge Company's Manufacturing Division fabricates the American Grid brand of steel grid bridge deck, miscellaneous structural steel for rail and roadway bridge repair and seismic retrofit, special equipment for the erection of bridges and other structures, the American Precast brand of precast concrete products, and composite steel grid/precast concrete bridge deck panels for nightime bridge deck replacement.

#### AMERICAN GALVANIZERS ASSOCIATION

**BOOTHS 33 & 34** 

Contact: Kimberlie Dunham Tele: 720-554-0900 Fax: 720-554-0909

Email: marketing@galvanizeit.org

The AGA provides technical information regarding after-fabrication hot-dip galvanizing including specification and design assistance, inspection procedures, performance data, costing statistics and duplex system information.

### AMERON COATINGS

BOOTH 52

Contact: Dorothy Tripodi Tele: 714-529-1951 Fax: 714-529-2302

Email: dorothy tripodi@ameron-intl.com

Ameron Coatings, a leading supplier of high-performance coatings to the bridge market worldwide, is introducing Amerlock 2, low temperature cure high solids epoxy mastic.

#### ANATECH CORP.

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Contact: Vincent Sobash Tele: 858-455-6350 Fax: 858-455-1094

Consulting and software for bridges: new design, rehabilitation, and seismic retrofit. RM-Spaceframe and ANACAP software provide load rating, segmental construction, prestressing, nonlinear, dynamic, CADD capabilities.

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Email: ccurven@sover.net

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Email: ub@aspen-aerials.com

Manufacturers of Bridge Inspection Unit used on both highway and rail bridges. Horizontal under-bridge reaches from 30 to 60 feet. No outriggers used, two rotating turntables and a variety of work platforms available for both maintenance and inspection work.

#### AUTOCON COMPOSITES, INC.

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Email: sales@automaticpower.com

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Fax: 937-427-6470 Mechanical couplers for reinforcing steel. Bargrip, griptwist, barsplicer and

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Email: bridges@bestech.co.uk

SAM is a unique software suite that integrates code checking to AASHTO LRFD with structural analysis for the design and rating of bridges. The suite includes: Steel composite bridge decks; Pretensioned concrete bridge decks; and pier sections.

#### BETHLEHEM LUKENS PLATE

BOOTH O6

Contact: Jim Montgomery Tele: 717-533-6887 Fax: 717-533-7584

Email: hershey@bethsteel.com

Bethlehem Lukens Plate, Bethlehem Steel Corporation is the largest domestic supplier of bridge plates and is a leader in development of High performance Steel (HPS).

#### BORG ADJUSTABLE JOIST HANGER CO.

**BOOTH E** 

Contact: Lee Carpenter Tele: 952-938-3705 Fax: 952-938-1505

Email: lee@borghanger.com

Suspended concrete form hardware use on bridges, box culverts, commercial buildings, tunnels.

#### BRIDGE BUILDER MAGAZINE

**BOOTH 15** 

Contact: Sandy Lender Tele: 888-343-6462 Fax: 816-254-7446

Bridge Builder is the premier domestic US magazine that provides how-to information on bridge engineering, specifying, design and construction.

### BRIDGE DESIGN & ENGINEERING

BOOTH 69

Contact: Peter Plaishowe Tele: 44-20-7973-6666 Fax: 44-20-7233-5052

Email: bde@ropl.com

Bridge Design & Engineering is the only international magazine covering the design, construction, maintenance and management of bridges, both large and small, around the world.

## BRIDGE PRESERVATION, LLC

BOOTH B

Contact: Bill Kudrenski Tele: 905-860-3646

Email: bridgepreserve@aol.com

Manufacturer of rapid curing bridge deck membrane systems.

**BOOTH 89** 

Contact: Wayne A. Senick Tele: 888-279-5447

Tele: 888-279-5447 Fax: 514-354-2799

Email: wsenick@bridgecote.com

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Fax: 718-353-4537

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Contact: Carla Krzykowski

Tele: 518-344-7777 Fax: 518-346-1110

Email: carlak@capitalservicernv.com

Manufacturer - Expansion joints, elastomerics, waterproofing, concrete repair materials. MetaZeal® systems for bridges, marine & corrosive environments. Also, EVAZOTE, Pro-Flex®, ProCrete™, Easy-1 Injection & Control Joint Systems. Vist our webpage at www.capitalservicesny.com

#### CAROLINA STALITE COMPANY

**BOOTH 66** 

Contact: Kenneth S. Harmon Tele: 704-637-1515 Fax: 704-642-1572 Email: kharmon@salisburv.net

Producers of rotary kiln expanded slate aggregate for lightweight structural concrete and geotechnical fill. This low absorption, high performance aggregate has been used in projects across the US, Canada and Europe.

## THE CLEVELAND GROUP OF COMPANIES

BOOTH 109

Contacts: Tony Rae & Tom Hamilton Tele: +44 1325-502229 Fax: +44 1325-353793

Email: tony.rae@clevelandbridge.com

The Group comprises two companies offering the following products and services: Cleveland Bridge - bridge construction, Dorman Long - cable spinning, post tensioning, strand jacking, specialist cutting, access systems and maintenance.

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**BOOTH 78** 

Contacts: Kurt Evring or Amy Fry Tele: 937-297-3295 Fax: 937-299-1564

Email: kevring@mvg.com

Composite Deck Solutions, LLC, provides innovative products and solutions to improve the problematic nature of conventional steel reinforced bridge deck construction. Our system accomplished this through the integration of composites in conjunction with concrete. Improvements include corrosion resistance, increased life cycle duration and serviceability.

#### COMPUTERS & STRUCTURES, INC.

BOOTH 50

Contact: Sved Hasanain Tele: 510-845-2177 Fax: 510-845-4096 Email: sved@csiberkelev.com

Software solutions for structural and earthquake engineering — steel and concrete bridges (suspension, cable stayed, and multi-span concrete bridges), buildings, industrials structures, and transmission towers.

#### CON/SPAN BRIDGE SYSTEMS

**BOOTH 59** 

Contact: Timothy J. Beach, P.E., S.E. Tele: 937-254-2233

Fax: 937-254-8365

Email: tbeach@con-span.com

CON/SPAN Bridge Systems is a patented modular precast system for total setin place construction of bridges, culverts, underground structures and environmentally acceptable alternatives for underground containment. The arch-box units offer clear spans from 12 ft. to 42 ft. with variable rise. The system includes optional precast wingwalls, headwalls and footings.

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Email: steve.mav@csisteel.com

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Email: brose@sales.dsbrown.com

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Fax: 412-856-9535

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4 A

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BOOTH 11

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B00TH 10

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Email: glawson@dis-inc.com

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B00TH 01

Contact: Mark Micici Tele: 973-276-9222 Fax: 973-276-9292

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#### EARTHQUAKE PROTECTION SYSTEMS

BOOTH 99

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Earthquake Protection Systems is a leading manufacturer of seismic isolation bearings. We offer complete seismic isolation services, including bearing design, manufacture, testing and installation support.

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B00TH 47

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Fax: 716-366-0478

Email: sales@empirespecialtysteel.com

Empire Specialty Steel produces stainless and specialty steel bar, wire and rod products including Stainless Steel Rebar, Dowel Bar, Wire (Tie, Strand & Spiral). Production grades includes 216LN, Duplex 2205, 304L, XM-29 & XM-19.

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BOOTH 64

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An Exodermic bridge deck is a lightweight, panelized deck system, comprised of a 3" to 4" reinforced concrete slab composite with an unfilled steel grid. Overall depths are typically 6" to 10". This efficient deck design permits significant weight savings compared to a standard reinforced concrete deck while providing the same or better strength/stiffness. The concrete component can be precast or cast-in-place. The modular nature of the deck permits rapid

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tion source for Exodermic design.

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Email: psmith@fmgroup.com

The Fort Miller Co., Inc., a Northeastern US based precast concrete company, manufactures a broad spectrum of precast concrete products for the transportation industry. This includes such bridge related products as precast concrete box culverts, both 3 and 4 sided, bridge deck panels, parapets, approach slabs, Inverset, and Effideck units. We also manufacture 3 types of precast concrete retaining walls which may be used for bridge abutments and wingwalls.

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BOOTH 108

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Fax: 907-274-6002

Email: mswalling@swalling.com

FreeSpan Systems, Inc. provides design/build services for construction of ultra long span light duty bridges throughout North America.

#### GEOTECHNICS, INC.

B00TH 22

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Email: geotechs@usaor.net

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## **GREULICH BRIDGE PRODUCTS**

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Email: mriley@lFGIndustries.com

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#### HARCON CORPORATION

B00TH 104

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Fax: 717-667-9296 Email: harry@harconcorp.com

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B00TH:25

Contact: Steven Bussanmas Tele: 717-390-4270

Fax: 717-399-4102 Email: sbussanmas@high.net

High Steel Structures fabricates structural steel for bridges and major building projects, is a steel erector, provides crane rentals and specialized oversized/overweight hauling.

#### HILMAN ROLLERS

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B00TH 32

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Email: hilmanrollers@worldnet.att.net

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BOOTH 106

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BOOTH 05

Contact: Keith Love Tele: 502-561-3423 Fax: 502-561-3444

Fmail: keith.lowe@iko.com

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BLACK DIAMOND

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Interlocking Deck Systems International is dedicated exclusively to the manufacturing and distribution of metal decking systems for new bridge construction and bridge rehabilitation projects. While we continue to offer traditional welded decking projects, IDSI features weldless bridge deck systems that provide numerous advantages over traditional technology.

#### IVS HYDRODEMOLITION

BOOTH-91

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Email: joe.romine@ivsgroup.com

Hydro Demolition Services removes deteriorated concrete from all types of surfaces (bridge decks, parking garages, substructures and other concrete structures) using high pressure water blasting equipment.

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BOOTH M

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#### KTA-TATOR, INC.

BOOTH 61

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KTA is a consulting engineering firm specializing in coatings and corrosionrelated products and services. Services include failure analysis, specification preparation/review, coatings evaluation, lead paint management, surface preparation and coatings application inspection, training, and distribution of coatings inspection and environmental monitoring instrumentation.

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BOOTH 71

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Fax: 412-928-7891

Email: dseybert@lbfosterco.com

L.B. Foster manufactures, fabricates, and distributes products to serve the nation's surface transportation infrastructure. The company provides a full line of new and used rail, trackwork, and accessories to railroads, mines and industry: it supplies bridge decking, expansion joints, mechanically stabilized earth wall systems, precast concrete products and other products for highway construction and repair; and pipe coatings for natural gas pipelines and utilities.

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BOOTH 70

Contact: Edward F. Pierson

Tele: 212-736-4326

Fax: 212-736-4424

Email: Epierson@LARSAUSA.com

Integrated linear and nonlinear finite element analysis and design software for structural and earthquake engineering. Construction analysis with time dependent concrete and prestressed tendon material properties.

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BOOTH 65

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Fax: 813-980-3642

Email: lee@leapsoft.com

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## LEHIGH UNIVERSITY — ATLSS RESEARCH CENTER

BOOTH 30

Contact: Frank E. Stokes Tele: 610-758-5498 Fax: 610-158-5553 Email: fes2@lehigh.edu

The Lehigh University ATLSS Research Center has extensive experience in laboratory and field instrumentation, testing, and fatigue and strength evaluation of bridges.

### MARKET DEVELOPMENT ALLIANCE OF THE FRP COMPOSITE INDUSTRY

BOOTHS 96 & 97

Contact: John P. Busel Tele: 914-381-3572 x3256

Fax: 914-381-1253

Email: jbusel@mdacomposites.org

MDA is a non-profit trade organization representing the FRP composites industry with products for civil engineering applications. MDA will distribute a complimentary reference guide called "FRP Compositie Products for Bridge-Applications".

### MARTIN MARIETTA COMPOSITES

**BOOTH 90** 

Contact: Greg Solomon Tele: 919-788-4367

Fax: 919-788-4367

Email: greg.solomon@martinmarietta.com

MMC, a subsidiary of Martin Marietta Materials, produces a fiberglass-reinforced polymer highway bridge deck called DuraSpan™. Infrastructure and construction applications are the main focus.

### McCLAIN & CO., INC.

**BOOTH 55** 

Contact: Daniel McClain Tele: 540-972-0776 Fax: 540-972-1066

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BOOTH 67

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Email: support@mdxsoftware.com

Developer of curved and straight steel bridge design and rating software based on AASHTO ASD, LFD, and LRFD specifications.

#### MICHAEL BAKER JR., INC.

BOOTH 63

Contact: Jeffery J. Campbell, P.E.

Tele: 412-269-7948 Fax: 412-269-7915

Email: jcampbell@mbakercorp.com

Baker provides planning, environmental impact studies, GIS, design, software development, bridge inspection/bridge inspection training and construction management for highways, bridges, airports, and transit facilities.

#### MONOTUBE PILE CORPORATION

BOOTH 27

Contact: Scott J. Udelhoven, P.E.

Tele: 330-454-6111

Fax: 330-454-1572

Email: monotube@raex.com

End-driven longitudinally fluted steel shell for friction bearing applications available in a variety of diameters and tapers with engineering support for your project needs.

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#### NATIONAL STEEL BRIDGE ALLIANCE

BOOTH 26

Contact: William McElenev Tele: 401-943-5660

Fax: 401-943-5660 Email: mcelenev@aiscmail.com

The NSBA is a unified industry organization serving those who are interested in enhancing the state-of-the-art of steel bridge design and construction.

#### NON-DESTRUCTIVE TESTING GROUP

**BOOTH 56** 

Contact: Mike Forbes Tele: 616-891-3570 Fax: 616-891-3565

Email: ndtg@iserv.net

Non Destructive Testing Group provides Bridge Fabrication inspections for steel and Prestressed Bridges, existing bridge maintenance NDT inspections for evaluations/recomendations and bridge paint inspections.

### NORTHEAST SOLITE CORPORATION

BOOTH 79

Contacts: Max Lalafat/Barbara Budik Tele: 845-246-2646

Fax: 845-246-3356 Email: info@nesolite.com

Northeast Solite Corporation strives to provide the construction industry with premier structural light weight aggregates that are durable, inert, uniform and able to withstand severe marine conditions.

## OLDCASTLE PRECAST, INC.

**BOOTH 42** 

Contact: Larry Abatiell Tele: 781-246-8727 Fax: 781-246-9990

Email: bebobridge@aol.com

Oldcastle Precast, Inc., is a manufacturer of precast concrete bridge systems. Our systems include precast bridge beams and slabs, 3-sided box sections, and a BEBO Bridge System. The BEBO Bridge System is a cost-effective solution to short-span bridges such as an underpass, overpass, tunnel or stream and wetland crossing. The system is a combination of precast arch elements, footings, spandrel walls, wingwalls and optional mechanically stabilized earth full height precast panels. Our BEBO Bridge System is the largest precast arch spans available in the world, 12 feet to 84 ft.

#### PALMER ENGINEERING

BOOTH 85

Contact: John Carnes Tele: 859-744-1218 Fax: 859-744-1266

Email: icarnes@palmernet.com

Palmer Engineering has served the public for over thirty years in the areas of highway and bridge design, surveying, land development, and environmental services.

BOOTH 21

#### PAXTON-MITCHELL COMPANY

Contact: Mark Pfeffer Tele: 402-345-6767 Fax: 402-345-6772

Email: www.paxton-mitchell.com

Manufacturer of the Snooper® Bridge Inspection and Maintenance Crane. Snooper®, the most widely used bridge inspection crane in the world, is capable of under bridge reaches from 30' to 60' and available in basket, platform, or combination configurations.

#### PHYSICAL ACOUSTICS CORP.

BOOTH J

Contact: Dan Johnson Tele: 609-716-4115 Fax: 609-716-0706

Email: Djohnson@pacndt.com

Physical Acoustics Corp. (PAC) is a world leader in Nondestructive Testing (NDT), specializing in Acoustic Emissin (AE), Impact Echo, Ultrasonics, Radiography and Ground Penetrating Radar for Civil Infrastructure.

#### PITTSBURGH RIGGING COMPANY

BOOTH 28

Contact: Dean R. Peryea Tele: 724-899-3060 Fax: 724-899-2676

Providing full support and access services for bridge inspection projects for nearly a decade. Offering the finest equipment, highly trained personnel, and excellent safety record. Serving the eastern United States.

## PRECAST / PRESTRESSED CONCRETE INSTITUTE (PCI)

BOOTH 17

Contact: John Dick Tele: 312-360-3205 Fax: 312-786-0353 Email: j.dick@pcinst.com

A dynamic association devoted to promoting the applications of precast concrete. At the booth, staff is available to discuss issues and answer questions. Free literature is displayed.

## PRESTRESSED CONCRETE ASSOCIATION OF PENNSYLVANIA

B00TH 14

Contact: Heinrich O. Bonstedt Tele: 610-395-2338 Fax: 610-395-8478

Email: bonstedt@consult-intex.com

The Prestressed Concrete Association of Pennsylvania is a non-profit industry organization of prestressed concrete bridge beam manufacturers approved by the Pennsylvania Department of Transportation as a material source and located in the Commonwealth of Pennsylvania.

POOL EXHIBIT HALL

#### R.J. WATSON, INC.

BOOTHS 40 & 41

Contact: Marc D. Stafford Tele: 724-776-7947 Fax: 724-776-7948

Email: marc@riwatson.com

Design, manufacture, and marketing of bridge expansion joints, disc bearings, seismic isolation bearings, waterproofing membranes, pavement dowels, and carbon and glass fiber composites.

#### THE REINFORCED EARTH COMPANY

BOOTH 19

Contact: Eric Hilberath Tele: 703-821-1175 Fax: 703-821-1815 Fmail: F.Hilberath@aol.com

The Reinforced Earth Company is a leader in the development and manufacture of innovative, pre-engineered products: Reinforced Earth® TechSpan.™

TechWall,™ and Terratrel™ which provide effective structural solutions and significant cost savings in highway and commercial markets. Included in our arsenal is Menard Soil Treatment Inc., providing soil improvement solutions.

## RJD INDUSTRIES, INC.

BOOTH 74

Contact: Randall F. Decker Tele: 949-582-0191 Fax: 949-582-0995 Email: r-decker@pacbell.net

Manufacturer of products that avoid corrosion in concrete: SuperTie, fiberglass formtie systems; SpliceSeal, concrete reinforcement protection system; and FiberDowel, corrosion proof joint restraint system.

#### RNADS & BRIDGES MAGAZINE

BOOTH 36

Contact: Julie McGough Tele: 847-391-1003 Fax: 847-390-0408 Email: Jamcgough@aol.com

As the leading monthly trade publication for the transportation construction market. Roads & Bridges Magazine reaches over 70,000 engineers, contrac-

tors, DOT's and other public officials (local, county, state and federal). Our readers design, build and maintain roads, highways, bridges, tunnels and viaducts across the U.S. and Canada.

## ROBERT W. HUNT COMPANY

**BOOTH 43** 

Contact: Robert Stachel Tele: 412 921-8833 Fax: 412 921-8836

Email: res@pa.robhunt.com Founded in 1888, the Robert W. Hunt Co. is an ISO 9000 Registered provider of International Quality Assurance services associated with the fabrication and

erection of structural steel. Pre-stressted concrete amd timber bridges.

## EXHIBITORS POOT FXHTRIT HALL

#### ROCTEST

**BOOTH N** 

Contact: Sonya Lord Tele: 450-465-1114 x 237 Fax: 450-465-1938 Email: info@roctest.com

World leader in the field of geotechnical and structural instrumentation. Roctest offers a vast range of fiber-optic, vibrating wire and induction-with-frequency output instruments as well as data acquisition systems.

## ROYSTON LABORATORIES DIVISION / CHASE CORPORATION

BOOTH-

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Contact: John Tortorete Tele: 800-245-3209 Fax: 412-828-4826 Email: jtortorete@chasecorp.com

Royston manufactures state-of-the-art bridge membrane waterproofing, Leading in the formulation and production of additives to waterproof and enhance the performance of asphalt.

#### S.G. PINNEY & ASSOCIATES, INC.

**BOOTH 58** 

Contact: Pat Marazzi Tele: 561-337-3080 Fax: 561-337-0294

Email: p-marazzi@sgpinney.com

S.G. Pinney & Associates Instrument Sales, Inc., specializes in corrosion instruments including air monitoring equipment and our new line of Safety, GPS equipment and software.

## SAFESPAN PLATFORM SYSTEMS. INC.

**BOOTH 39** 

Contact: David Malcolm Tele: 716-694-1100 Fax: 716-694-1188 Email: info@safespan.com

Safespan Platform Systems, Inc. develops, engineers, manufactures, supplies and installs labor saving worker access and shielding systems for industrial bridge painting and rehabilitation applications.

## SEISMIC ENERGY PRODUCTS, L.P.

BOOTH 83

Contact: Steve Bowman Tele: 903-675-8571 Fax: 903-677-4980 Email: seismic@aol.com

Nation's largest manufacturer of seismic isolation bridge bearings, elastomeric bridge bearings, and Fluorogold® Teflon® slide bearings.

SHERWIN-WILLIAMS COMPANY

B00TH 101

Contact: Skip Pendry Tele: 803-418-0960 Fax: 412-257-3159

Fax: 412-257-3159
Email: sbpendry@sherwin.com

Sherwin-Williams is a world leader in the manufacturing of high performance coatings for the DOT market. From Acrylic to Zinc Rich coating, Epoxies and Urethanes, Sherwin-Williams has product offerings with proven performance and long term histories. The Sherwin-Williams Company booth will feature high performance coatings for new bridge construction, as well as state of the art maintenance products. Information on the Sherwin-Williams Trade Marked "Rapid Deployment" process will be available. Sherwin-Williams Corrosion Engineers and Specification Specialist will be on hand to answer your questions and address your requirements.

#### SIKA CORPORATION

B00TH 07

Contact: David White Tele: 201-933-8800 Fax: 201-933-6225

Sika Corporation is a worldwide leader in the construction industry specializing in systems for concrete repair, protection and structural strengthening. Sika offer products such as carbon and glass fiber fabrics and plates for external reinforcement, epoxies, concrete admixtures, corrosion inhibitors, repair mortars, grouts, sealants, adhesives, coatings, and segmental bridge adhesives.

#### SILIKAL RESIN SYSTEMS

B00TH 37

Contact: Tom Wickett Tele: 800-477-4545 Fax: 203-754-8791

Email: t.wickett@silikalresins.com

Introducing DEGADECK Crack Sealer, Bridige Overlay and Polymer Concrete for the repair and restoration of bridge decks and related civil engineering applications.

#### SOFIS COMPANY, INC.

**L** 0

BOOTH 20

Contact: William J. Sofis, Jr. Tele: 724-378-2670 Fax: 724-378-3719 Email: wsofis@sgi.net

Sofis Co., Inc. has been a DOT prequalified General Contractor for over 41 years. We have earned a reputation for knowledge and respectability specializing in Bridge Repair, Inspection, and Support Services. Supplying top of the line Snoopers, cable rigging, traffic control and all related services, with an exemplary safety record.

#### SOLITE CORPORATION

B00TH45

Contact: Doug Clark Tele: 804-673-8635 Fax: 804-673-0748 Email: dcsolite@aol.com

Lightweight aggregate for use in "high performance" lightweight concrete for bridge structures. Controlled lightweight aggregate utilized for geotechnical applications to help reduce density, provide high stability, permeability and thermal resistance.

#### SOPREMA/SPECIAL PROJECTS GROUP, INC.

B00TH 102

Contact: Adam Brown Tele: 207-743-8885 Fax: 207-743-0598

Email: spg@spg-antirock.com

SPG, Inc. is the sales and technical arm Soprema's bridge deck waterproofing membrane "Antirock" SPG brought automated heat welded installations to the U.S.

#### SPECIALTY DIVING

BOOTH 46

Contact: Liz Kaske Tele: 504-542-8770 Fax: 504-345-7602

Speciality Diving Inc. is a full service marine construction contractor. We are corps of engineer qualifed. SDI offers many services that are unique in the diving underwater bridge repair industry. Providing engineer-designed repairs and inspections meeting DOT and FHWA standards. Corps of engineers certified hubzone contractor has performed NDT Level I, II, III inspections for 9 states.

#### SSPC: THE SOCIETY FOR PROTECTIVE COATINGS

BOOTH G

Contact: Terry Sowers Tele: 412-281-2331 Fax: 412-281-9995 Email: sowers@sspc.org

Will feature information on conferences and trainings courses, professional certification programs, SSPC membership, the JPCL, new and recently published books and standards and other valuable coating resources.

## STAFFORD BANDLOW ENGINEERING INC.

BOOTH 94

Contact: Paul Bandlow Tele: 215-340-5830 Fax: 215-340-5815 Email: BRMCH@aol.com

Mechanical and electrical engineering services specializing in movable bridge machinery. Providing design, rehabilitation, construction and emergency services. Emphasis on achieving practical solutions to real problems.

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### STEADFAST BRIDGES

BOOTH 92

Contact: May Toole Tele: 800-749-7515 Fax: 256-845-9750

Manufacture of prefabricated steel bridges — Steadfast Pedestrian, Bicycle, Equestrian, Golf Cart & 2 Lane Vehicle Bridges. Prefabricated bridge components for — Emergency, Construction Haul Roads, Detours & Other Applications.

## STIRLING LLOYD PRODUCTS, INC.

BOOTH 03

Contact: Simon Greensted Tele: 203-230-9448 Fax: 203-230-1025 Email: slpus@aol.com

The "Eliminator" bridgedeck waterproofing membrane is a sprayed two-coat fast-cure system, providing outstanding waterproofing, adhesion, durability and service life across a wide temperature range.

#### STRAIN MONITOR SYSTEMS, INC.

BOOTH 53

Contact: Paul E. Grayson Tele: 770-209-1282 Fax: 770-209-1284

Email: pgrayson@strainmonitor.com

Strain Monitor Systems, Inc. provides cost-effective solutions for remotely monitoring the "health" of major structural inventory. Our LIFE-SPAN™ technology offers clients the ability to reduce the life-cycle cost of bridges, dams, tunnels, pipelines, towers and other major structures. SMS technology effectively eliminates subjectivity; each suspect structural component can be identified and repairs implemented — BEFORE catastrophic failure.

#### TAMMS INDUSTRIES

B00TH 62

Contact: Steve Scarpinato Tele: 815-522-3394 Fax: 815-522-2323

Tamms Industries is the leading bridge overlay manufacturer/supplier. A complete line of DOT approved patching, sealing and protective coatings products is available.

### TRANSPO INDUSTRIES INC.

B00TH 100

Contact: John B. Karlson Tele: 914-636-1000 Fax: 914-636-1282 Email: TRANSPOIND@AOL.COM

Manufacturer - Polymer Concrete Products, concrete rehabilitation / repair of bridges. Thin Polymer overlays, MMA Patching System for fast permanent Cold Weather repairs. SEALATE™ Crack Sealer / Healer.

PRESERVING LEGACIES

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## EXHIBITORS 2001 EXHIBIT HA

TRIANGLE RENTALS. LLC

BOOTH A

Contact: Matt Pasquale Tele: 607-754-7333

Fax: 607-754-1257

Email: mpasquale@stnv.rr.com

Offers rental service of DFM Bridgemaster. Under bridge inspection units on a daily, weekly or monthly basis.

#### US STEEL GROUP, DIVISION OF USX CORP.

BOOTH 08

Contact: Mance Parks Tele: 218-888-1822

Fax: 219-888-2241

Email: mhparks@uss.com

Products include the manufacture and sale of Carbon High-Strength Low-Allov. Allov Armor, and Strip Mill Plate Products.

#### VECTOR CORROSION TECHNOLOGIES

98

Contact: Chris Ball Tele: 330-723-1177

Fax: 330-723-2757

Email: chrisb@vectorgroup.com

Vector offers specialized products/services for investigating, mitigating, and preventing corrosion within concrete structures. Vector's expertise includes bridge. parking garages, coastal/marine structures, and industrial applications.

#### VERMONT FASTENERS MANUFACTURING

BOOTH 103

Contact: Michael Krohn Tele: 450-658-7017

Fax: 450-447-0114

Email: krotin@infsco.com

Vermont Fasteners Manufacturing produces fully certified domestic structural fasteners out of steel that is melted and manufactured in the USA. VFM's fasteners meet the most demanding applications including bridge construction. Products produced include A325 Type 1, in plain, mechanical and hot dip galvanized finishes, Type 3 weathering steel, A325 Tension Control Bolts and A490 structural bolts.

#### WASSER HIGH-TECH COATINGS

**BOOTH 57** 

Contact: Wendy Betts

Tele: 253-850-2967

Fax: 253-850-3098

Wasser High-Tech Coatings, Inc. is the world's largest producer of and leading authority on single component moisture-cure urethane and micaceous iron oxide coatings for marine and industrial painting.

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#### WATSON BOWMAN ACME CORP.

B00TH 75

Contact: Virginia Foreman Tele: 716-691-7566 Fax: 716-564-0361

Email: vforman@wbacorp.com

Watson Bowman Acme Corp. is the engineered solutions provider for Bridge & Highway expansion joint systems, concrete repair and protection, and composite strengthening systems. Visit us on the web at www.wbacorp.com or call 1-800-6771WBA.

#### WESTFALL COMPANY, INC.

BOOTH 24

Contact: Garland R. Westfall Tele: 314-343-5855 Fax: 314-343-6956 Fmail: dan-smith@msn.com

Fiberglass drain systems and other corrosion resistant products for elevated highways, bridge approaches and bridges. Come see new solutions for ageold problems. Website: www.westfallcompany.com/bridgedrain.html.

#### WHEELING CORRUGATING CO.

BOOTH 72

Contact: Michael Benson Tele: 304-234-2326 Fax: 304-234-2378

Email: bensonmw@wpsc.com

Wheeling Corrugating Company specializes in permanent metal bridge deck forms. Form depths range from 2 inches through 4.5 inches accommodating girder spacings up to 15'-0".

#### WILLIAMS FORM ENGINEERING CORP.

B00TH-31

Contact: Kevin Heinert Tele: 616-365-9220 Fax: 616-365-2668

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Email: williams@williamsform.com

Williams Form Engineering is one of the world's leading manufactures of high capacity anchorage systems. Our products include bonded and mechanical rock and soil anchors utilizing steel All-Thread and hollow bars, (steel grades as high as 150 KSI) with ultimate strengths as high as 778,000 lbs. These systems are often used for slope stability, tiebacks, tunnel bolting and foundation repair. Williams also manufactures high capacity concrete anchors including mechanical, chemical and cast-in place systems. In addition to our anchoring product line, Williams also supplies pot-tensioning systems and has been manufacturing and supplying concrete forming hardware throughout the world for the past 70 years.