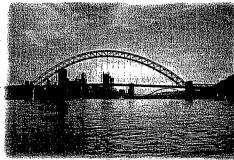
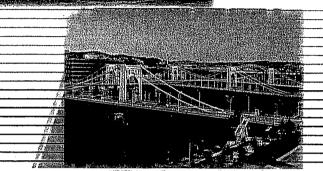
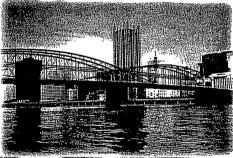
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TWENTIETH ANNIVERSARY



HILTON PITTSBURGH
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JUNE 9, 10, & 11

2005

ANEW UNDERSTANDING OF BRIDGE BEHAVIOR

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WHEELING BORRUGATING COMPANY

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IBC HISTORICAL PERSPECTIVE

John A. Roebling Medal Winners

Award for lifetime achievement in bridge engineering

2003 Hiroyuki Fujikawa, Honshu-Shikoku Bridge Authority Jackson Durkee, C.E., P.E. 2002 James E. Roberts, California Department of Transportation

2001 Eugene C. Figg, Jr., P.E., Figg Engineering Group 2000

Abba G. Lichtenstein, P.E., Dr. Eng. 1999

Dr. Man-Chung Tang, P.E., T.Y. Lin International 1998

Dr. Christian Menn, Swiss Federal Institute of Technology 1997

Frank D. Sears, Modjeski and Masters, Inc. 1996

Dr. John W. Fisher, Lehigh University 1995

Dr. Jean M. Muller, J. Muller International 1994

Arthur L. Elliott, Consultant/Retired from California DOT

Frank L. Stahl, Ammann & Whitney 1992

Herbert Rothman, Weidlinger Associates 1991

T.Y. Lin, T.Y. Lin International 1990

Blair Birdsall, Retired/Consultant to New York DOT

Carl H. Gronquist, Steinman, Boynton, Gronquist & Bridsall 1989 1988

George S. Richardson Medal Winners

Award for a single, recent, outstanding achievement

HNTB for the Leonard P. Zakim Bunker Hill Bridge

The British Columbia Ministry of Transportation for the Lions Gate 2002 Bridge, Vancouver, British Columbia

Rede Ferroviaria Nacional EP, Portugal for the Tagus River 2001 Suspension Bridge Rail Addition Project

Ray McCabe, HNTB Corporation for the Storrow Drive Bridge

Gerard Sauvageot, J. Muller International for the Confederation Bridge, Northumberland Strait, Canada

Honshu Shikoku Bridge Authority for the Akashi-Kaikyo Bridge 1998

Virginia DOT, Parsons Brinckerhoff and Tidewater Construction Corp. for the George P. Coleman Bridge, Yorktown, Virginia

John M. Kulicki, Modjeski and Masters, Inc. for Development & 1996 Approval, LRFD Design Specifications

Michel P. Virloguex, Designer, Bertrand Deroubaix, Project Manager 1995 for the Normandy Bridge

Figg Engineering and Eastern Federal Lands Highway Div., FHWA for the Natchez Trace Parkway Bridge, Tennessee

Colorado DOT for the Hanging Lake Viaduct, Glenwood Canyon, 1993 Colorado

Washington State DOT for the Lake Washington Floating Bridge 1992

James W. Neal, Jr., John F. Beasley Engineering, Inc. for the Roosevelt Lake Bridge

Denny A. McLeod, Rigging International for the Oakland Bay 1990 Bridge, California

L. Ray Davis, Hardaway Company for the Ben Sawyer Bridge, South 1990 Carolina

Tsutumu Yamane, Honshu-Shikoku Bridge Authority for the Honshu-Shikoku Bridge Routes, specifically the Kojima-Sakaide

Jean M. Muller and Eugene C. Figg, Jr., Figg and Muller Engineers, 1988 Inc. for the Sunshine Skyway Bridge Across Tampa Bay, Florida

SEISMIC ENERGY PRODUCTS, LIP

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ATTENDEE INFORMATION

Registration Lists

Registrations received prior to May 31 have been compiled in the IBC PRE-REGISTRATION LIST. This popular service provides attendees with additional networking opportunities.

An addendum to the registration list will be available Wednesday morning. This list reflects those attendees who registered after June 1 or on-site during the conference.

An electronic copy of the entire list is available for \$25 on Wednesday.

Message Board

As a service to Conference registrants, a Message Board will be located in the Kings Garden area of the Hilton Pittsburgh. The board will be manned by registration staff from 8:00am - 5:00pm on June 9, 10 & 11. Messages will be retained until the end of each day.

IBC Exhibition

One of the main attractions of the Conference is the IBC EXPO. As you stroll through over 100 exhibits, you will be able to explore the latest technologies, products and services the bridge industry has to offer.

The IBC EXPO is located in Ballroom 1, the Ballroom Foyer, Kings Garden and our newest area — Boardwalk. You will be able to view the exhibits during the following hours:

Monday, June 9

11:00am - 8:00pm

Tuesday, June 10

7:00am - 5:00pm Wednesday, June 11 7:00am - 1:30pm

Badge Identification

Please wear your IBC name badge at all times. Not only is the badge your passport to all Conference activities, but it also lists several important local phone numbers on the back. ESWP has authorized monitors on staff to deny access to anyone not wearing the appropriate badge.

Hotel Information

Hilton Pittsburgh Gateway Center Pittsburgh, PA 15222 Telephone: (412) 391-4600 Business Center fax: (412) 471-4485 Renaissance Pittsburgh 107 Sixth Street Pittsburgh, PA 15222 Telephone: (412) 562-1200 Fax: (412) 562-1644

IBC Gift Items

Once again at this year's IBC, you will have the opportunity to purchase IBC, Golf Shirts, Sweatshirts, and Hats. These items are high quality and feature the popular IBC logo. The Gift Item Table is located at the Preprint desk where you can make your purchases throughout the Conference up until Wednesday at 2:00pm. New this year we are pleased to offer images and posters of the bridges of Pittsburgh. Please be sure to stop by and see them before Wednesday.

RESEARGHUENGINEERS MIERWATIONAL

BOOTH: 84

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ROADS & BRIDES MAGAZINE

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As the leading monthly trade publication for the transportation construction market, Roads & Bridges Magazine reaches over 65,000 engineers, contractors, DOT and other public officials (local, county, state & federal). Our readers design, build and maintain the roads, highways, bridges, and viaducts across the US and Canada.

ROYSTON LABORATIONES DIMISION THE STE CONTROCTATION

BOOTH: 12

Contact:

John Tortorete

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PAGE 166

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Since 1940 Royston Laboratories has been a leader in the development, testing and manufacturing of bridge deck waterproofing systems. Their product line offers proven solutions to the problems related to bridge deck waterproofing and the limitations of current asphalt mix designs to survive under the weight and flow of today's traffic.

11AM-6PM

EXHIBIT SET-UP

1PM-5PM

BRIDGE TOUR

5:30PM-7:30PM

REGISTRATION / PREPRINT OPEN

5PM-10PM

DINNER TOLLEY STOPS AT HILTON FRONT ENTRANCE

8AM-6PM

REGISTRATION / PREPRINT OPEN

11AM-8PM

EXHIBIT HALL OPEN

KEYNOTE SESSION

Session Chair: Robert F. Wellner PE

Figg Engineering Group, Bethlehem, PA

8:30-11:00AM #BALLROOM-2 VI

Elizabeth S. Mabry

Executive Director, South Carolina Department of Transportation, Columbia, SC

David Dver

Cleveland Bridge, United Kingdom

Peter Ruane

President, American Road and Transportation Builders Association, Washington, DC

Paul A. Yarossi

Chief Executive Officer, HNTB Companies, New York, NY

BRIDGE AWARDS LUNCHEON

11:15AM-12:45 BALLROOM 3:8:42

Gustav Lindenthal Award

Accepting: Alexandre Chan, Architect, for the President JK Bridge, Brazil

Eugene C. Figg Jr. Award

Accepting: Don Berman, Buckland & Taylor, on behalf of the Bangkok Metropolitan Administration for the Rama 8 Bridge

Arthur G. Hayden Medal

Accepting: Michael Stein, Schlaich Bergermann und Partner, for the Duisburg Inner Harbor Footbridge, Germany

George S. Richardson Award

Accepting: HNTB, for the Leonard P. Zakim Bunker Hill Bridge, Boston, MA

John A. Roebling Award

Accepting: Hiroyuki Fujikawa, President, Honshu-Shikoku Bridge Authority

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ROOTH: 17

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Fax:

312-786-0353

Email:

j.dick@pcinst.com

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PRESTRESSED CONGRETE ASSOCIATION OF PAULSYNVAVVA

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The Prestressed Concrete Association of Pennsylvania is a non-profit industry organization of prestressed concrete bridge beam manufacturers approved by the Pennsylvania Department of Transportation as a material source and located in the Commonwealth of Pennsylvania.

Featured State Session Continued

high level fixed span bridge over the Atlantic Intra-Coastal Waterway, seismic design and details, vessel impact, and maintenance of vehicle and vessel traffic.

2:45-3:15PM

COFFEE BREAK

3:15PM

SCDOT Experimenting with FHWA-IBRC Program

IBC-03-04 Bener Amado, PE, South Carolina Dept. of Transportation, Columbia, SC

The Innovative Bridge Research and Construction (IBRC) Program by FHWA is intended to demonstrate the application of innovative material technology in the construction of bridges. South Carolina DOT has several projects under this program and successfully built 2 of them using IBRC funding.

3:30PM

SCDOT Seismic Design Specifications for **Highway Bridges** IBC-03-05

Lucero Mesa, SCDOT, Columbia, SC, and Roy Imbsen, Imbsen & Associates, Inc, Sacramento, CA

South Carolina Department of Transportation has recently developed a new specification for the seismic design of highway bridges. Their goal was to develop a new specification that incorporated the most recent technology available to bridge engineers and could be readily incorporated into design. The specification is performance based using displacement demands and displacement capacities.

4:00PM

Western Corridor IBC-03-06

Judy Thomason, LPA, Columbia, SC and Hope Roark, Fluor Corporation, Greenville, SC

The Western Corridor (SC 183/276) was originally conceived in June 1988 and consists of the widening of SC Route 183 from near SC 253 to near SC Route 123 from a four-lane section to a seven-lane section. Also included in the construction are a 145' bridge over the Reedy River and a 1050' bridge over the Norfolk Southern/CSX Railroad Yard. The contract was awarded to Sloan Construction Company of Duncan, South Carolina for \$25,967,462.87.

MMEX STEEL CORPORATION OF AMERICA

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The National Steel Bridge Alliance (NSBA) is organized as a unified voice for the steel bridge industry. The NSBA maintains a committed focus on assisting its membership with their bridge design needs and technical information associated with steel bridge construction.

NON-DESTRUCTIVE DESTINE GROUP

BOOTH: 56

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Mike Forbes

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Email:

ndtg@iserv.net

Non Destructive Testing Group provides Bridge Fabrication inspections for steel and Prestressed Bridges, existing bridge maintenance NDT inspections for evaluations/recomendations and bridge paint inspections.

PROPRIETARY SESSION

Session Chair: Eric Kline

KTA-Tator, Inc., Pittsburgh, PA

4:00-6:00PM

DALAROOM 3 & 4

4:00PM

The Use of FRP Structural Components For **Bridges**

IBC-03-09

Ronald J. Watson, R. J. Watson, Inc., Amherst, NY and Glen P. Barefoot, STRONGWELL, Bristol, VA

Fiber Reinforced Polymer (FRP) structural members are now being used on bridges due to their lightweight, high strength, corrosion resistant, non-conductive, durable and cost effective features. Several highway bridges have incorporated FRP bridge components such as decks and girders.

4:20PM

Pack Rust Can be a Serious Structural **Problem**

IBC-03-10 Craig A. Ballinger, PE, Termarust Technologies, Vienna, VA and Wayne A. Senick, Termarust Technologies, Anjou Montreal, Quebec, Canada

This talk will present information on the widespread existence and potential severity of crevice corrosion and pack rust on steel bridges and structures. Such corrosion, in "inaccessible places", that can reduce the load capacity and structural stability of structures that contain built-up members, splices and connections can be stopped.

4:40PM

Thin Bonded Bridge Overlay System Based on Reactive Methacrylate Resins IBC-03-11

Dr. Michael Olbrich, Rohm GmbH & Company KG, Hanau-Wolfgang, Germany

A thin polymer overlay system based on methacrylate resins is introduced. This system has been developed primarily for pedestrian and vehicular traffic on orthotropic steel decks. The multi-component methacrylate system reaches full mechanical strength in one hour allowing installation or maintenance work in a minimal timeframe. Examples from the European market are highlighted.

XIIBFORS

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MARKET DEVELOPMENT A HUVANDE ADETHE HAR GOMPOSITE INDUSTRY

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MDA is a specialized non-profit trade organization representing the FRP composites industry with products for civil engineering applications. Products on display include bridge decks, pedestrian bridges, rebar, fender pile, and concrete repair/strengthening systems. The FRP composites Product Guide for bridge applications is available at www.MDAcomposites.org.

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BOOTH: 90

Greg Solomon Contact: 919-882-2306 Phone:

919-882-2301 Fax:

greg.solomon@martinmarietta.com Email:

Martin Marietta Composites, a subsidiary of Martin Marietta Materials, produces a line of fiber-reinforced polymer bridge decks called DuraSpan™. Infrastructure, construction and transportation applications are the main focus of the company.

7AM-5PM

REGISTRATION / PREPRINT OPEN

7AM-5PM

EXHIBIT HALL OPEN

7AM-8AM

CONTINENTAL BREAKFAST IN EXHIBIT HALL

DESIGN, PART

Session Chair: Gerald Pitzer, PE

GAI Consultants, Inc., Monroeville, PA

8:30AM-NOON BAUROOM 2

8:30AM

Design of the Pearl Harbor Memorial Bridge an Extradosed Prestressed Bridge IBC-03-14

Steven L. Stroh, URS Corporation, Tampa, FL; Joseph E. Chilstrom, Federal Highway Adminstration, Glastonbury, CT and William R. Stark, Connecticut Department of Transportation, Newington, CT

This paper describes an innovative extradosed prestressed design for the Pearl Harbor Memorial Bridge in New Haven, Connecticut. This bridge utilizes stay cables that are visually similar to a cable-stayed bridge but with a relatively low tower and stiff girder. Structurally the behavior is similar to an external post-tensioned bridge.

8:55AM

Cross-Frame and Diaphragm Behavior for Steel Bridge Girders with Skewed Supports IBC-03-15

Dr. Todd A. Helwig and Dr. Liqun Wang, University of Houston, Houston, TX

The behavior of cross-frame and diaphragms are not well-understood. Cross-frame spacing limits have been removed from the LRFD Specification, primarily because fatigue cracks often appear near the braces. Computational and laboratory investigations were conducted on stability design requirements and behavior of the braces. Design expressions and recommended details are presented.

9:20AM

Use of Florida U-beam, The Goldenrod Road Bridge IBC-03-16

Donald L. Hammack, PE, Bowyer-Singleton & Associates, Inc., Orlando, FL

Precast concrete U-Beams, 145-feet long and 8-feet wide, help speed traffic to Florida's busiest airport, Orlando International Airport. The Goldenrod Road Extension and BeeLine Expressway interchange is the first vehicular bridge built in the state using Florida U-Beams. Design, transportation and construction issues associated with the massive beams are discussed in this paper.

KOPAETPATORA INCE

BOOTH: 61

Contact: Phone:

Eric Kline 412-788-1300

Fax: Email: 412-788-1306 ekline@kta.com

KTA-Tator, Inc. is a full-service consulting engineering firm specializing in protective coatings, lead paint abatement services, and welding inspection. KTA has extensive experience with dozens of transportation agencies throughout the entire United States. Services include field and shop inspection (surface preparation, coatings application, welding), hazardous paint management services, laboratory testing, failure analysis, expert witness services, training, specification preparation/review, project management, project planning, and support services.

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INSTRUMENTATION. RATING & FAILURE INVESTIGATION

Session Chair: Donald W. Herbert, PE

Pennsylvania Department of Transportation, Uniontown, PA

8:30AM-NOON BAUROOM 3 & 4

8:30AM

Aerodynamic Characteristics of Plate Girder Bridges

IBC-03-21 Jiming Xie, Jan Dale and Peter A. Irwin, Rowan Williams Davies & Irwin, Inc., Guelph, Ontario, Canada

This paper discusses the characteristics of windinduced response associated with plate girder decks of cable-stay bridges, specifically on two main issues: aerodynamic stability and wind loading. The main interest is focused on the sensitivity of structural details on the wind response. Data on the aerodynamic characteristics can be used as useful reference for the preliminary design of plate girder bridges. However, uncertainties involved in the empirical estimation, especially for the aerodynamic stability, are emphasized in the paper.

8:55AM

Field Testing of Steel Trapezoidal Box Girder Bridge IBC-03-22

Dr. Reagan Herman and Dr. Todd Helwig, University of Houston, Houston, TX

This paper outlines a field investigation of a curved steel box girder with skewed supports. The girders and bracing members were instrumented prior to erection and were monitored during all phases of construction and subsequent live load tests. The paper provides an overview of the project and presents key results.

9:20AM

Load Rating Masonry Arch Bridges IBC-03-23

Thomas A. French, PE, Robert H. Durfee, PE, and Jeffrey J. Long, Hoyle, Tanner & Associates, Manchester, NH

This paper presents an analysis procedure that may be used to load rate masonry bridges and determine their live load capacity. Dry stone masonry, mortared stone masonry and mortared brick masonry bridges constructed between 1886 and 1898 were load rated using these procedures and the varying results are presented.

BOOTH: 210

Contact:

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Hatch Mott MacDonald is an award winning full service consulting engineering firm offering public and private clients multi-disciplined expertise and comprehensive capabilities in planning, environmental assessments, studies and analysis, design, architecture, procurement, construction engineering and inspection, project, program and construction management and facility maintenance and operations in the fields of bridges, highways, rail/transit, tunnels, aviation/airports, water conveyance, wastewater/cso, environmental, gas pipelines, building and utilities. With roots that date back more than 100 years and a world-wide pool of nearly 10,000 employees to draw from, Hatch Mott MacDonald has earned a reputation for technical excellence, innovation and client responsiveness on some of the most prominent and challenging projects. Visit our web site at www.hatchmott.com.

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Hayes, Seay, Mattern & Mattern is a multi-disciplined engineering and architectural firm with over 50 years of experience in providing services to the Transportation Industry. With a staff of over 400, HSMM provides inspection, design, and construction engineering for highway and railroad bridge projects.

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High Steel Structures fabricates structural steel for bridges and major building projects, is a steel erector, provides crane rentals and specialized oversized/overweight hauling.

Instrumentation, Rating & Failure Investigation Continued

11:20AM

Distortional Fatigue Cracking is the Culprit in the Mystery of the McNally Bridge Stringer Cracking

IBC-03-27

Michael F. Hebor, PE. and James P. Van Dien, PE, HDR Engineering, Pittsburgh, PA; William Werts, PE, and William Replogle, PE, Pennsylvania Department of Transportation, Hollidaysburg, PA

The McNally Bridge had many years of service without any significant fatigue cracks until a short rehabilitation project was completed. Why? The examination of the McNally Bridge provides excellent insight into distortional fatigue, mechanisms that cause it, and how simple analyses were used to help solve this mystery.

1PM-5PM

BRIDGE TOUR

For the past several years, our Tuesday Bridge Tour has been a sell-out event at the IBC. Due to popular demand, we are pleased once again to offer the tour of unique Pittsburgh area bridges and ongoing construction projects. The tour will be hosted by the Port Authority of Allegheny County.

All ticket holders should be at the front of the Hilton no later than 12:45pm. After 12:45pm, individuals from the waiting list will be placed on the tour.

The tour requires an additional fee of \$40 per person. Please see the registration personnel at the registration desk to sign up.

EXILBITORS

. **EXOLERANC BRADGE DECK INC**

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FreeSpan Systems, Inc. provides design/build services for construction of ultra long span light duty bridges throughout North America.

Special Interest Sessions Continued

PROTECTING ASSETS AND MAKING THEM MORE DURABLE

8:00AM-NOON BENEDUM; FIRST FLOOR

Three Coat Paint System Complexities Jeffrey Schmucker, Carboline Company, St. Louis, MO

One Coat Paint System

Bob Kogler, Federal Highway Administration, McLean, VA

VDOT's Award Winning Uses of Galvanized Steel Sandy Compton, Industrial Galvanizers, Petersburg, VA

Painting Weathering Steel

Gary Tinklenberg, Corrosion Control Consultants & Labs, Kentwood, MI

Painting New Steel Bridges: What It Really Costs Bernie Appleman, KTA-Tator, Inc., Pittsburgh, PA

DESIGN AND SELECTION OF AUTOMATED ANTI-ICING SYSTEMS

Boschung America Presented By:

9:30-11:30AM STERLINGS TERST FLOOR

Session Overview:

Anti-icing systems are becoming more popular with a variety of system types and anti-icing chemicals available. This educational seminar will

- Definition of automated Anti-Icing
- Defining the various unsafe (weather related) conditions that may occur on bridges
- Cost justification of automated anti-icing systems
- Types of systems available on the market today:
- -Sensors
- -Hardware
- -Software
- Types of Chemicals available for use in anti-icing
- Checklist for selecting an anti-icing system

This topic will be presented again at 1:30 PM.

TIMINE HARRIS INC.

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DMJM+HARRIS is a full-service engineering firm with four offices serving Pennsylvania - in Pittsburgh, Philadelphia, Horsham, and Harrisburg - and additional offices in 23 other states. DMJM+HARRIS, with a combined staff of 250 in Pennsylvania, offers professional services in Highway Design, Structural Engineering, NBIS and Structural Inspections, Traffic Studies and Engineering, Planning, ITS Design, Electrified Railroad Design, Mass Transit Systems Design, Program Management, Construction Management, and Construction Inspection. The firm has developed transportation projects of all sizes and types for PENNDOT, Port Authority of Allegheny County, the Pennsylvania Turnpike Commission, the Delaware River Port Authority, local governments and other agencies.

TOTAL CARRAITER / SSST

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Frank Chiles PE

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DSI will be exhibiting our range of Bar and Multi-Strand Posttensioning Systems together with information on Stay Cables.

Special Interest Sessions Continued

SIMPLIFYING THE REFINED ANALYSIS OF CURVED AND SKEW COMPOSITE BRIDGE DECKS

Session Chair:

Barry E Skinner

President,

Bestech Systems LLC, New York, NY

11AM-NOON

9:45-10:45AM AFORBES ROOM FIRST FLOOR FORBES ROOM FIRST ELOUR

Session Overview:

Modeling bridge decks with significant curvature and skew can be a complex process, requiring a rational analysis of the entire structure, and consideration of warping torsion effects. A most effective way to model curved or skewed steel composite decks is to treat the deck-slab as a set of plate finite elements, the two flanges of the beam as beam elements, and the web of the beam as another set of plate finite elements. The problem is that until now this has been an awkward modeling process, and deriving loading patterns and extracting results even more cumbersome. In this session we launch a new set of features in SAM that makes the modeling, the live load generation, and the extraction of results extremely easy.

Using simple graphical tools the following process will be carried out:

- A steel composite beam with sections varying along its length will be defined
- · A curved bridge deck will be laid out
- The previously defined beam will be associated with the longitudinal curved girders. At the same time SAM will automatically create the beam and finite elements referred to above, as well as creating "composite members" which will permit load optimization and easy results extraction
- Intermediate cross frames will be added
- Influence surfaces for moment, shear and reaction will be generated, thus enabling automatic live load optimization.
- The structure will be analyzed, and envelopes of moment and shear will be produced automatically.
- The results for the "composite members" will be extracted for use in the design of the steel composite beam.

No special knowledge of the finite element analysis technique is required (in fact the process is very nearly as easy as line-beam analysis), thus bringing this kind of analysis within reach of very many more bridge engineers.

AMERICANS DEPINITURATION

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DESIGN, PART 2

Session Chair: Herb Mandel, PE

GAI Consultants, Monroeville, PA

1:30-5:00PM

EMUROOM 2

1:30PM

Innovative Bridge Network for Toronto's Pearson International Airport IBC-03-29

Ken Bontius, P.Eng., Hatch Mott MacDonald Ltd., Mississauga, Ontario, Canada and Hari Jagasia, P.Eng., Greater Toronto Airports Groundside Association, Mississauga, Ontario, Canada

A vital component of the airport development is a completely elevated roadway system that provides a clear connection to all terminal buildings, parking garages and adjoining highways. The bridges are multi-level with complex geometry, including sharp curves, significantly skewed supports and irregular spans. This paper highlights the unique design features and construction methodology.

1:55PM

Dynamic Properties of Stay Cables on the **New Charles River Bridge** IBC-03-30

Harold Bosch, Federal Highway Administration, McLean, VA and Rui Michael Guterres, Lendis Corporation, McLean, VA

Full scale studies were conducted to establish dynamic properties and bridge cable response on the new Charles River Cable-Stayed Bridge in Boston. Experiments performed to determine dynamic properties of the stay cables are described. Experiments were phased to coincide with implementation of different mitigation details. Results and analysis are presented.

2:20PM

Design of I-95 Viaduct to the Philadelphia **International Airport** IBC-03-31

Bijan Pashanamaei, DMJM+HARRIS, Inc., Philadelphia, PA and Joseph Capella, Pennsylvania Department of Transportation, King of Prussia, PA

The paper will discuss the unusual challenges encountered in the design of this 1440-foot-long viaduct which provides the direct link from I-95 to Philadelphia International Airport. The structure is currently the longest and tightest radii curved bridge in PA. Key challenges encountered were resolving the high uplift problem at one corner of bridge, siesmic design in difficult subsurface condition, erection procedures and complex deck geometry.

BOOTH: 4

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Carla Krzykowski

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ADVANCED MATERIALS THEIR BEHAVIOR Session Chair: James D. Cooper. PE

Purcellville, VA

1:30-5:00PM

BAUROOM 8 2 4

1:30PM

Assessment of In-Service Cable Stayed Bridges — Lessons From the Field IRC-03-35

Amin B. Mehrabi, PhD, PE and Niket M. Telang, PE, Construction Technology Laboratories, Inc., Skokie, IL

Information gathered from evaluation of the strength and reliability of stay-cable systems for nearly 25 longspan bridges worldwide and instrumentation, health monitoring, and inspection of more than 8 cable-stayed bridges in the US and abroad have helped towards formation of a unified approach for health monitoring and problem solving of these aesthetic structures. In this paper, the authors present a synopsis of typical problems discovered during inspection, assessment, and evaluation of many cable-stayed bridges around the nation.

1:55PM

Overview of Recent Developments in the **Grouting of Post-tensioned Tendons** IBC-03-36

Thomas A. DeHaven, PE, Figg Bridge Inspection, Saint Paul, MN

Recent developments have caused an emphasis on the quality of the grouting of post-tensioning tendons in concrete segmental bridges. Discussion will include the problems and concerns, along with improvements and enhancements that have resulted. The current status of grouted post-tensioning tendons, along with recommended specifications; details; and materials will be presented.

2:20PM

Evaluation of New Loss Equations for Design of Post-tensioned Concrete Bridges IBC-03-37

David A. Tomley, PE, and Lee D. Tanase, LEAP Software, Inc., Tampa, FL and Toorak Zokaie, PE, PhD, LEAP Software, Inc., Sacramento, CA

NCHRP project 18-07 has resulted in new methods and equations for calculation of loss of prestress for high strength concrete. This paper will study the effect of these equations on spliced girder bridges with posttensioning by comparing its results with accurate timedependent analyses.

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Bridge Builder serves bridge designers, engineers, and contractors, as well as county, state, and federal departments of transportation. Each issue focuses on new construction, repair, inspection, and maintenance. From small, prefabricated bridges to the largest vehicular bridges on the nation's roadways, the magazine covers the full range of bridge equipment, components, and services.

Special Interest Sessions

PROTECTING ASSETS AND MAKING THEM MORE DURABLE

1:00-5:00PM BENEDUM ROOM FIRSTARLOOR

Rapid Urethanes

Gary Gardner, Sherwin Williams Co.

Painting Concrete Bridges

Thomas Gibbons, GPI Greenman-Pedersen, Inc., Babylon, NY

Rapid Deployment — What Connecticut is Learning Brian Castler, Connecticut DOT

Thermal Spray: Putting It All Together

Lou Lyras, Corcon, Inc., Lowellville, OH

Nepcoat Overcoat Study

Dave Kuniega, Pennsylvania DOT

CAST-IN-PLACE POST-TENSIONED CONCRETE BRIDGE SLABS

Session Chair: James E. Barnhart

Ohio Ready Mixed Concrete Association,

Columbus, OH

1:00-5:00PM BOARD ROOM FIRST FLOOR

This session features a forum in which four speakers will provide attendees with an introduction and overview to cast-in-place, posttensioned concrete bridge slabs. Presentation topics with focus on: construction issues, bid pricing and cost comparisons with conventional reinforced concrete slabs, advantages and benefits, analysis and design aspects, and span to depth ratios.

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American Concrete Institute: highlights include membership; publications; concrete testing; finishing classes; and certification. Concrete Pomotion Council of Pittsburgh: highlights include current flowable fill; rapid repairs; and underwater placement technologies.

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LRFD SUBSTRUCTURE & FOUNDATION DESIGN PROGRAMS

Instructors:

Ralph DeStefano, PE, Pennsylvania Department of Transportation

Tim Osterkamp, PE, Quincy Engineering, Sacramento, CA

John Buchheit, PE, Gannett Fleming, Inc., Harrisburg, PA

Dr. Mark Williams, PE, Bridge Software Institute, University of Florida

1:00-5:00PM STERUNGS 2 & 8, FIRST FLOOR

The primary intent of the seminar is to highlight the significant aspects of the AASHTO LRFD Specification as it pertains to the design of piers. The seminar will be split between discussion of the FB-PIER program by the Bridge Software Institute at the University of Florida and the PAPIER computer program by the Pennsylvania Department of Transportation. In addition to an overview of the general program philosophy and pier modeling, the presentation of FB-PIER will emphasize soil-foundationstructure interaction and AASHTO LRFD load combinations for the various limit states. A preview of future work on the program will also be discussed.

Topics of particular emphasis related to the PAPIER computer program include: load combinations, transverse live load distribution, temperature and shrinkage load transfer from superstructure to substructure, moment magnification (simplified and refined), strut-and-tie modeling, and shear provisions. In addition to the above, a general overview of the program's features and limitations will be discussed as well as input requirements. Output results for the cap, column and footings of a typical multi-column pier bent will also be reviewed.

SEGMENTAL & MOVEABLE BRIDGES

Session Chair: Richard Connors, PE, PMP Northwest Engineering Inc.,

Tidioute, PA

1:30-3:45PM BAUROOM 3 & 4

1:30PM

The Design of a Record Segmental Span: The Kanawha River Bridge

IBC-03-65

Santiago Rodriguez, PE, SE, T. Y. Lin International, Alexandria, VA

A new concrete box girder bridge with a total length of 2,975 feet and a 760-foot main span will span the Kanawha River near South Charleston, West Virginia. This structure will be built by balanced cantilever using form travelers and cast-in-place segments. The bridge will have expansion joints at the abutments only.

1:55PM

Design Challenges/Solutions of the Wakota **Bridges Project**

IBC-03-66

Richard M. Johnson, PE, HNTB Corporation, Minneapolis, MN

The Wakota Bridges are two parallel, 1,900-foot long, segmental concrete box girder bridges that will carry l-494 over the Mississippi River. Design considerations included accommodating a deck that is 50% wider at the abutments than in the center, large diameter steel shell pipe piles and adapting conventional posttensioning best practices to suit Minnesota's cold weather.

2:20PM

Rehabilitation of the McArdle Double Leaf **Rolling Lift Bridge** IBC-03-67

Andrew C. Coates and Paul M. Skelton, PE, Hardesty & Hanover, LLP, New York, NY

Rehabilitation design included replacing the cracked segmental girder flange angles, reinforcing the track girder flange angles, jacking to realign the leaves, replacing the segmental and track castings, replacing the rack and pinions and a complete new electrical drive and control system.

WEDNESDAY

Construction Continued

9:15AM

Re-decking The M. Harvey Taylor Bridge: Innovative Deck System Keeps Traffic Flowing

IBC-03-45

Roger B. Stanley, PE, MSCE, DMJM+HARRIS, INC., Philadelphia, PA

Traffic impacts were minimized during deck replacement of a 4220-foot highway bridge crossing the Susquehanna River by utilizing a modular concrete filled steel grid deck system. Overnight and weekend replacement methods assured the availability of existing travel lanes during daily peak traffic periods.

9:40AM

Norfolk Southern Railroad Truss Bridge Over 1-76 Design and Construction IRC-03-46

Bharatkumar V. Patel, Gannett Fleming, Inc., Audubon, PA

This paper summarizes the preliminary engineering study, final design, and construction of a two-equalspan, 480-foot-long, truss bridge to replace the existing single-span, Norfolk Southern Railroad Through-Girder Bridge over Interstate Route 1-76.

10:00-10:30AM

COFFEE BREAK

10:30AM

Use of Temporary Through Girders for Staged Construction of a Railroad Bridge IBC-03-47

James E. Maccariella, Jr., PhD., PE, and Shashi B. Shah, PE, Urban Engineers, Inc., Pennsauken, NJ

An innovative design and detailed staging plans were developed for the superstructure replacement of a twospan, skewed (13 degrees), three-track, through girder railroad bridge over AMTRAK. It allowed one track to remain operational and provided adequate staging.

10:55AM

Issues to Consider for Complex Retrofit **Projects** IBC-03-48

Ron Crockett, PE, American Bridge, Pittsburgh, PA; Michael J. Abrahams, PE, Parsons Brinckerhoff, Quade & Douglas, Inc., New York, NY; and Peter Whitlock, PE, Parsons Corporation, Chicago, IL

Using examples to illustrate specific common problems during major bridge retrofit projects, the authors will share lessons learned and suggest ways that future owners, owners' engineers and contractors can minimize surprises and problems.

REHABILITATION & STRENGTHENING

Session Chair: R. Scott Christie, PE

Pennsylvania Dept. of Transportation,

Harrisburg, PA

1:30-3:45PM BAULROOM 2

1:30PM

Rehabilitation Design of the Fort Pitt Bridge

IBC-03-60

John E. Cravotta, PE, and Anthony P. Ream, HDR Engineering, Inc., Pittsburgh, PA

The focal point of Fort Pitt Bridge Rehabilitation project is a 750-foot steel tied-arch structure with a 24-foot deep truss tie member. The bridge carries a total of eight lanes of traffic on an upper and lower deck. This paper will provide insight into challenges faced during the rehabilitation design.

1:55PM

Rehabilitation and Strengthening of **Existing Bridge Foundations: Case Studies** IBC-03-61

Jian Huang and G. Alan Klevens, Lichtenstein Consulting Engineers, Fort Lauderdale, FL

Case 1 is the bridge carrying US 70 over Lake Hamilton, Arkansas. The deteriorated pier foundations are being strengthened with micropiles. Case 2 is the Bridge of Lions carrying SR AIA over the Matanzas River, Florida. The bascule piers are to be strengthened to resist ship impact loads and scour.

2:20PM

Rehabilitation of the Historic North Market Street Bridge: A Case Study IBC-03-62

Neil Shemo, PE, DMJM & HARRIS, Inc., Harrisburg, PA and Gerard Mulderrig, PE, Delaware Department of Transportation, Dover, DE

This paper presents a case study of the first major rehabilitation of the historic North Market Street Bridge; an unusual double cantilever structure including structural upgrades and restoration of unique architectural elements.

LONG SPAN & CABLE STAY

Session Chair:

Carl Angeloff, PE

Bayer Polymers, Pittsburgh, PA

8AM-12:30PM BAULROOM 3 & 4:

8:00AM

Hoover Dam Bypass — Type Study and Preliminary Engineering for the Colorado River Bridge IBC-03-51

Bonnie Klamerus, PE, FHWA Central Federal Lands Highway Div., Lakewood, CO; David Goodyear, PE, SE, T.Y. Lin International, Olympia, WA; and Robert Turton, PE. SE. HDR Engineering, Inc., Phoenix, AZ

The Hoover Dam Bypass will relocate through-traffic off the dam and on to a new high-speed, four-lane roadway. The selected alignment carries the roadway 1/4mile downstream of the dam requiring a 2,000-footlong bridge across an 800-foot-deep gorge. This paper will discuss the structure type selection process.

8:25AM

Aerodynamic Analysis and Wind Design for the Cooper River Bridges Replacement IBC-03-52

Stovan Travanoff Stoyanoff, Peter A. Irwin, and Derek Kelley, Rowan Williams Davies & Irwin Inc. (RWDI), Quebec, Canada; Michael J. Abrahams and John A. Bryson, Parsons Brinckerhoff, Quade and Douglas, New York, NY

Wind studies for the Cooper River Bridge (cable-stayed) included wind climate analysis, sectional model and full aeroelastic model testing, and theoretical analyses. Sectional model tests for the bridge deck were performed at scale 1:80, considering various fairing configurations. Stability of the completed bridge and wind loads were verified using a full 1:250 aeroelastic

8:50AM

Seismic Design of the Cooper River **Bridges Replacement Main Span Unit** IBC-03-53

John A. Bryson, Michael J. Abrahams, Jaw-Nan Wang, Parsons Brinckerhoff, Quade & Douglas, Inc., New York, NY; and Hassan Sedarat, SC Solutions, Inc., Sunnyvale, CA

Upon completion, the Cooper River Bridge will be the longest cable-stayed bridge in North America, with a main span of 1546 feet and a cable-supported length of 3296 feet. Seismic design of the main span unit utilized response spectrum analysis, pushover analysis and full inelastic nonlinear time history analysis, including spatial variation time histories.

UEPILE PIN

Special Interest Sessions

FRP COMPOSITES TECHNOLOGY ADVANCEMENTS IN BRIDGE CONSTRUCTION

Session Chair: John P. Busel

Executive Director, Market Development

Alliance of the FRP Composites Industry, Harrison, NY

8AM-NOON

MBENEDUM:ROOM: EIRST/FLOOR

Innovation is the cornerstone of FRP composites technology with its versatility well established in most commercial markets. For bridge applications, FRP composites are being successfully used in the rehabilitation of existing and total replacement of bridge structures by combining the inherent strengths of the material system with solid engineering practice. This session will spotlight techniques for the design of bridge structures, proposed specification guidelines, and case histories of noteworthy FRP bridge applications and installations worldwide.

Worldwide Bridge Installations Using FRP Composites John P. Busel, Market Development Alliance of the FRP Composites Industry

FRP Rebar in Transportation Structures Update 2003 Doug Gremel, Hughes Brothers, Inc.

Techniques for Design of FRP Decks: Bridge Engineer's Perspective

Mark Henderson, PE, UB, Inc.

The Boyer Bridge: A Case Study

Christopher J. Earls, PhD, University of Pittsburgh

Proposed AASHTO Design Specification for FRP Pedestrian Bridges

Eric Johansen, PE, E.T. Techtonics, Inc.

Composite Strengthening: State of the Art

David White, PE, Sika Corporation

Advancements in Composite Fender Systems

Alan Potts, Seward, a division of Trelleborg Engineered Products, Inc.

Howell's Mill Bridge: A Case Study

David Dietz, PhD, PE, Palmer Engineering

Design and Installation of a Hybrid FRP Concrete

Bridge Deck

Michael Yeats, Eng., Diversified Composites, Inc.

Long Span & Cable Stay Continued

10:55AM

US 20 Over the Mississippi: Tied Arch Technology for the 21st Century

IBC-03-57

Patrick Cassity and Dan Burroughs, PE, Parsons, Chicago, IL: Norman McDonald, PE, Iowa Dept. of Transportation, Ames, IA; and Ken Serzan, PE, Parsons. New York, NY

The New Julien Dubuque bridge will carry eastbound US 20 over the Mississippi River between Dubuque, IA and East Dubuque, IL. The total bridge length is 5,635 ft. which includes a tied arch span of 845 ft. The estimated construction cost for the entire project is \$160 million.

11:20AM

Victory Bridge Replacement Design IBC-03-58

José M. Rodriguez, PE, Figg Bridge Engineers, Inc., Tallahassee, FL

Route #35 Victory Bridge over the Raritan River is a vital link between Perth Amboy and Sayreville in northern New Jersey. The existing bridge is a low-level swing bridge that was constructed in 1927. The bridge will be replaced with a 440' main span precast concrete segmental bridge.

11:45AM

Paper Mill Road Bridge IBC-03-59

Garv R. Miller, PE. Johnson, Mirmiran & Thompson, Sparks, MD; and Finn Hubbard, PE, Wisconsin Dept. of Transportation Bureau of Structures, Madison, WI

The Paper Mill Road Bridge is a 670 foot long structure with a 495 foot steel box through arch span, the longest in Maryland. The bridge spans a reservoir and avoids impacts to archeological remains while paralleling a historic arch bridge. Challenging site conditions necessitated unique design and construction solutions.

12:30-1:30PM

ATTENDEES BUFFET IN THE EXHIBIT HALL HOSTED BY THE IBC EXHIBITORS

